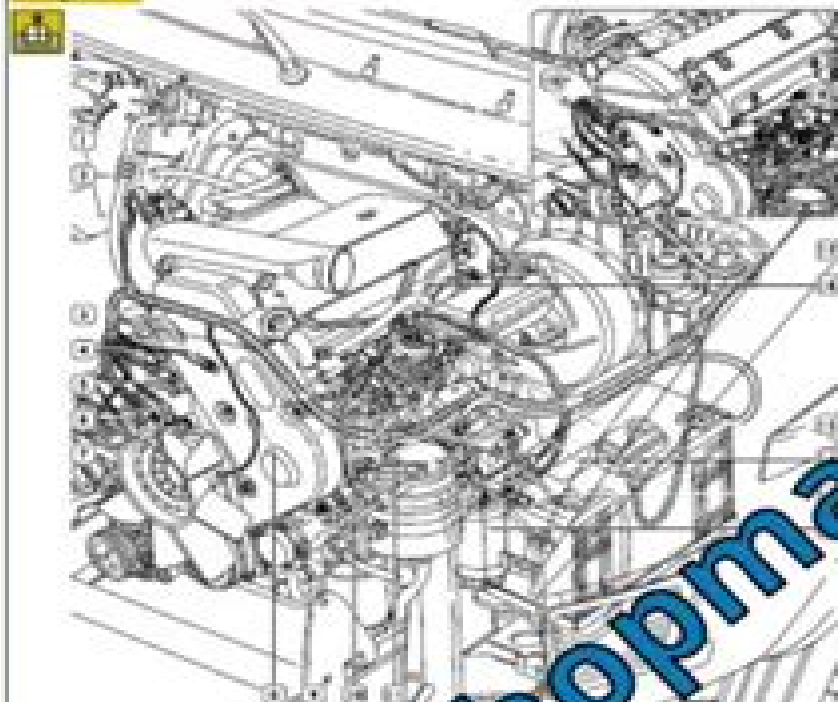


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Removal (Engines 5149.43C - 5149.43)

Figure 7



This differs from engine removal for the 5149.43C as there is no engine cable or electric components connected to the engine. Disconnect the following:

Disconnect the electric cables:

- (1) from the thermostat electric cable
- (2) thermostat glow plug
- (3) insufficient engine oil pressure
- (4) coolant temperature indicator
- (5) temperature switch for coolant
- (6) alternator
- (7) temperature sensor
- (8) electric fan
- (11) water
- (12) water
- (14) ASB
- (17) engine speed sensor

- (1) from the distributor electric cable
- (2) from the ignition pump
- (3) from the fuel pump (1) and (4) from the ignition pump

- (1) Water (exposed) engine valve
- (17) vacuum pipe from ESP valve
- (17) ESP potentiometer electric cable
- Disconnect the glow plug electric connection from the control unit or the engine bay above the battery.

**NOTE:** The engine should be taken out of the engine bay externally carefully so as not to damage the fuel pipe of the power steering and the headlamp/swingarm/swing of the engine bay.

Assembling tappets

Figure 131



Lubricate tappet (1) completely with oil before assembling.

Assembling tappets



Lubricate tappets on camshaft (1) cylinder heads and in camshaft.

Fit caps (2) on intake tappets, making sure that the caplets included in caps are turned to the same side as those included on cylinder heads.

Figure 133



Tighten caps (2) that follow caps (3) to cylinder heads, gradually and uniformly with bringing caps in contact with cylinder heads. Then tighten caps (2) to prescribed torque.

Figure 134



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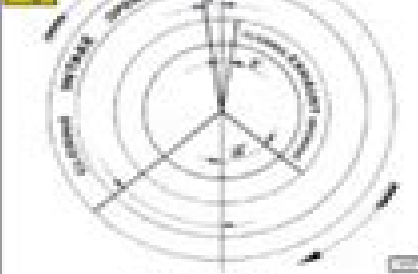


Fit the lock ring (2) together with the chain into the front cover (1) using the keying device TCT4026 (2) and the pin TCT4026 (3).  
Lubricate the chain of the camshaft.  
Insert TCT4026 (4) into the keying surface of the front cover (1) and fit it onto the cylinder head. Tighten the lock ring to the prescribed torque.  
Remove the chain.

**NOTE:** The spring (2) is supplied in a square together with the chain. It must not be removed from the lock ring until the front cover (1) has been fixed on the cylinder head.

Adjusting tappet clearance

Figure 135



Using lock (2) and pin (3)

Adjustment of valve tappet clearance must be carried out accurately so as not to alter the required valve gear sequence, or could occur if the clearance were greater or less than prescribed.  
In fact, an excessive clearance could cause or delay opening and excessive valve timing, while an insufficient clearance causes the opposite effect. While if the clearance is quite not the valve should remain a little open with very harmful consequences as far as the life of the valve and seat is concerned.

# Iveco Daily 2000 Workshop Manual

**Chao Zhang**



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