Fourth Semester B.E. Degree Examination, May/June 2010 Mechanical Measurements and Metrology

Time: 3 hrs. Note: Answer any FIVE full questions, selecting at least TWO questions from each part.

Max. Marks:100

PART-A

- (06 Marks) a. What is metrology? State its objectives. b. Define the following: iii) Wavelength standard. (09 Marks) i) Line standard ii) End standard c. What is wringing? Build the following dimensions using M-112 set: (05 Marks) ii) 87,1025. i) 33,4565
- (04 Marks) Distinguish between tolerance and allowance. 2 Explain the principles of interchangeability and selective assembly. (106 Minurles) Determine the actual dimensions for a hole-shaft pair designated as 28H₂/f₈. Dimension 28
 - falls in the range of 18 to 30 mm. Fundamental deviation for f shaft is -5.5D^{0,41}, $IT_7 = 16i$ and $\Pi_1 = 25i$. Tolerance unit $i = 0.45(D)^{1/3} + 0.001D$ (microns). (10 Marks)
- a. Sketch and explain the following comparators: (12 Minuries) Zeiss optimeter ii) Solex comparators.
 - b. With a neat figure, explain the principle of sine bar. (04 Marks)
 - e. Build the following angles: (04 Minuks) H) 35° 32' 36" D 49° 36' 48"
- a. Explain how the straightness can be measured by using an autocollimator. (08 Marks) cos Markett
 - Explain the 3 wire method of measuring the effective diameter of a screw thread. c. Briefly explain the working of a tool-maker's microscope. (04 Marrier)

PART-B

- With a suitable example, explain the generalized measurement system. (06 Marks) 5 Define the following terms:
 - i) Accuracy ii) Precision iii) Calibration iv) Hysteresis. cos Marks). With a block diagram, distinguish between primary and secondary transducers. (06 Marks)
- What is the requirement of an intermediate modifying device? Explain the inherent
- (08 Marries). problems, with a mechanical system. (06 Marks)
 - With a neat figure, explain the ballast circuit. Explain the working of a CRO. (06 Marks)
- Sketch and explain the working of a platform balance. 606 Marketh (08 Marks)
 - With a neat figure, explain the prony brake dynamometer. Discuss the working of McLeod gauge. (06 Minries)
- a. What is a thermocouple? State and explain the laws of thermocouple. (08 Miarries): 80 Discuss the construction and working of an optical pyrometer. (98 Minurks)
 - 694 Marriesh c. What is a strain gauge?

Important Note: 1. On completing your answers, compulsority draw diagonal cross lines on the remaining blank pages.

2. Any revealing of identification, appeal to evaluator and for equations written og, 42+8 = 50, will be treated as malpractice.

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J Elliott

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