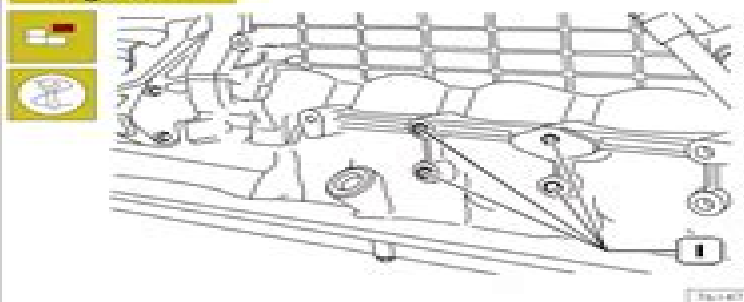
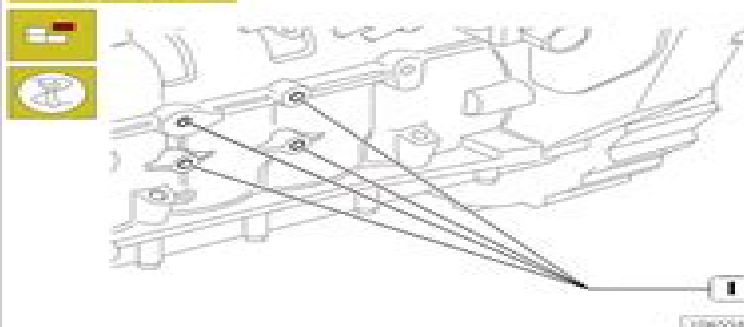


Figure 14



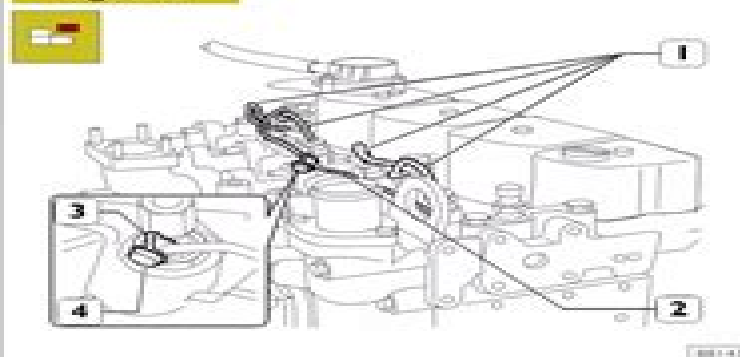
- ☐ Assemble the bracket bearing 99361037 using the four screw threaded ports (1).

Figure 15



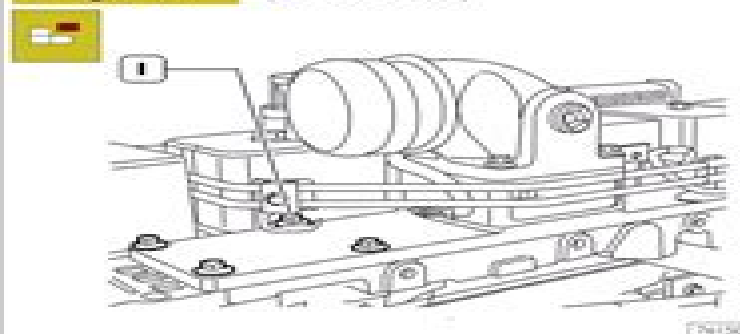
- ☐ Assemble the second bracket bearing 99361037 throughout the screw-threaded ports (1).
- ☐ Lift the engine using the rocker arm 99360595 and put it on the turning stand 99322205.
- ☐ Remove the oil level rod together with guide pipe: (loosen the guide pipe disassembling from the block); properly pipe the screw-threaded port to avoid inlet of foreign matters.
- ☐ Drain the oil through the cap underneath the plug.

Figure 16



- ☐ Disconnect the supply pipe unit from the injectors (1).
- ☐ Remove fuel exhaust pipe (2) from the injectors by removing screw (4) and seal (3).

Figure 17 (Demonstration)



- ☐ Loosen the screws (1) holding the fixing brackets of such pipelines; pipe the pipeline ends.

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