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**Question Paper Code : 21545**

B.E./B.Tech. DEGREE EXAMINATION, MAY/JUNE 2013.

Seventh Semester

Mechanical Engineering

**ME 2027/ ME 701 / GE 1452 – PROCESS PLANNING AND COST ESTIMATION**

(Common to Production Engineering)

(Regulation 2008)

(Common to PTME 2027 – Process Planning and Cost Estimation for  
B.E (Part-Time) Sixth Semester – Mechanical Engineering – Regulation 2009)

Time : Three hours

Maximum : 100 marks

Answer ALL questions.

**PART A — (10 × 2 = 20 marks)**

1. What is SIMO chart?
2. Define 'Rating'.
3. List the information requires for process planning.
4. What are the two approaches to process planning?
5. Define costing.
6. What is meant by direct material? Give an Example.
7. Mention any two functions of cost estimation.
8. What do you meant by a realistic estimate?
9. What is meant by direct labour cost?
10. What is fatigue allowance?

**PART B — (5 × 16 = 80 marks)**

11. (a) (i) What steps are followed for doing a method study of job process? (8)  
(ii) Write procedure of time study. (8)

Or

- (b) (i) What is the purpose of work measurement? Enumerate its uses. (8)  
(ii) Discuss the tools are techniques for work measurement. (8)



# Me 2027 May Jun 2014 Question Paper

**SJ Ball**



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*Journals and Printed Papers of the Parliament of Tasmania*, 1913      **Minutes and Votes and Proceedings of the Parliament, with Papers Presented to Both Houses** Western Australia. Parliament, 1925      *Sessional Papers* Great Britain. Parliament. House of Commons, 1894      **Parliamentary Papers** Great Britain. Parliament. House of Commons, 1900  
*Joint Volumes of Papers Presented to the Legislative Council and Legislative Assembly ...* New South Wales. Parliament, 1907 Includes various departmental reports and reports of commissions Cf Gregory Serial publications of foreign governments 1815 1931      Minutes of Evidence Taken in London in January 1914, and Papers Laid Before the Commission Great Britain. Dominions Royal Commission, 1914      Records of the Proceedings and Printed Papers of the Parliament Australia. Parliament, 1906      *Accounts and Papers of the House of Commons* Great Britain. Parliament. House of Commons, 1874      *Selection of Reports and Papers of the House of Commons*, 1836      *Reports, Minutes, Papers and Miscellaneous Documents* Great Britain. Dominions Royal Commission, 1914      **Joint Volumes of Papers Presented to the Legislative Council and Legislative Assembly** New South Wales. Parliament, 1938 Includes various departmental reports and reports of commissions Cf Gregory Serial publications of foreign governments 1815 1931      **Policing in Hong Kong** Kam C. Wong, 2015-03-06 The HKP Hong Kong Police Asia s Finest is a battle tested professional organization with strong leadership competent staff and deep culture It is also a continuously learning and reforming agency in pursuit of organisational excellence Policing in Hong Kong History and Reform is the first and only book on the development of the Hong Kong      Proceedings Before a Committee of the United States Senate Composed of Senators Dillingham (chairman), Gamble, Jones, Kenyon, Johnston, Fletcher, Kern, and Lea Directed Under a Resolution of the Senate of June 7, 1911, to Investigate Whether Corrupt Methods and Practices Were Employed in the Election of William Lorimer as a Senator of the United States from the State of Illinois United States. Congress Senate. Select Committee to Investigate the Election of William Lorimer, 1911      Chronos François Hartog, 2022-09-27 As omnipresent as it is ungraspable time has always inspired and eluded attempts to comprehend it For the early Christians for the twenty first century world how have past and future been woven into the present In Chronos a leading French historian ranges from Western antiquity to the Anthropocene pinpointing the crucial turning points in our relationship to time Fran ois Hartog considers the genealogy of Western temporalities examining the orders of time and their divisions into epochs Beginning with how the ancient Greeks understood time Chronos explores the fashioning of a Christian time in the early centuries of the Catholic Church Christianity s hegemony over time reigned over Europe and beyond only to ebb as modern time presided over by the notion of relentless progress set out on its march toward the future Hartog emphasizes the deep uncertainties the world now faces as we reckon with the arrival and significance of the Anthropocene age Humanity has become capable of altering the climate triggering in mere life spans changes that once took place across geological epochs In this threatening new age which has challenged all

existing temporal constructions what will become of the old ways of understanding time Intertwining reflections on intellectual history and historiography with critiques of contemporary presentism and apocalypticism Chronos brings depth and erudition to debates over the nature of the era we are living through and offers keen insight into the experience of historical time     Parliamentary Papers Queensland. Parliament. Legislative Assembly,1908     *Popular Gardening and Fruit Growing* ,1890     **The Building News and Engineering Journal** ,1871     **Reports from Select Committees of the H.C., and Reports from Joint Select Committees of H.L. and H.C., and Evidence** Great Britain. Parliament. House of Lords,1888     *St. George's Gazette* ,1888     **Gardening Illustrated** ,1888

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## **Table of Contents Me 2027 May Jun 2014 Question Paper**

1. Understanding the eBook Me 2027 May Jun 2014 Question Paper
  - The Rise of Digital Reading Me 2027 May Jun 2014 Question Paper
  - Advantages of eBooks Over Traditional Books
2. Identifying Me 2027 May Jun 2014 Question Paper
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Me 2027 May Jun 2014 Question Paper
  - User-Friendly Interface
4. Exploring eBook Recommendations from Me 2027 May Jun 2014 Question Paper
  - Personalized Recommendations
  - Me 2027 May Jun 2014 Question Paper User Reviews and Ratings
  - Me 2027 May Jun 2014 Question Paper and Bestseller Lists

5. Accessing Me 2027 May Jun 2014 Question Paper Free and Paid eBooks
  - Me 2027 May Jun 2014 Question Paper Public Domain eBooks
  - Me 2027 May Jun 2014 Question Paper eBook Subscription Services
  - Me 2027 May Jun 2014 Question Paper Budget-Friendly Options
6. Navigating Me 2027 May Jun 2014 Question Paper eBook Formats
  - ePub, PDF, MOBI, and More
  - Me 2027 May Jun 2014 Question Paper Compatibility with Devices
  - Me 2027 May Jun 2014 Question Paper Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Me 2027 May Jun 2014 Question Paper
  - Highlighting and Note-Taking Me 2027 May Jun 2014 Question Paper
  - Interactive Elements Me 2027 May Jun 2014 Question Paper
8. Staying Engaged with Me 2027 May Jun 2014 Question Paper
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Me 2027 May Jun 2014 Question Paper
9. Balancing eBooks and Physical Books Me 2027 May Jun 2014 Question Paper
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Me 2027 May Jun 2014 Question Paper
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Me 2027 May Jun 2014 Question Paper
  - Setting Reading Goals Me 2027 May Jun 2014 Question Paper
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Me 2027 May Jun 2014 Question Paper
  - Fact-Checking eBook Content of Me 2027 May Jun 2014 Question Paper
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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