

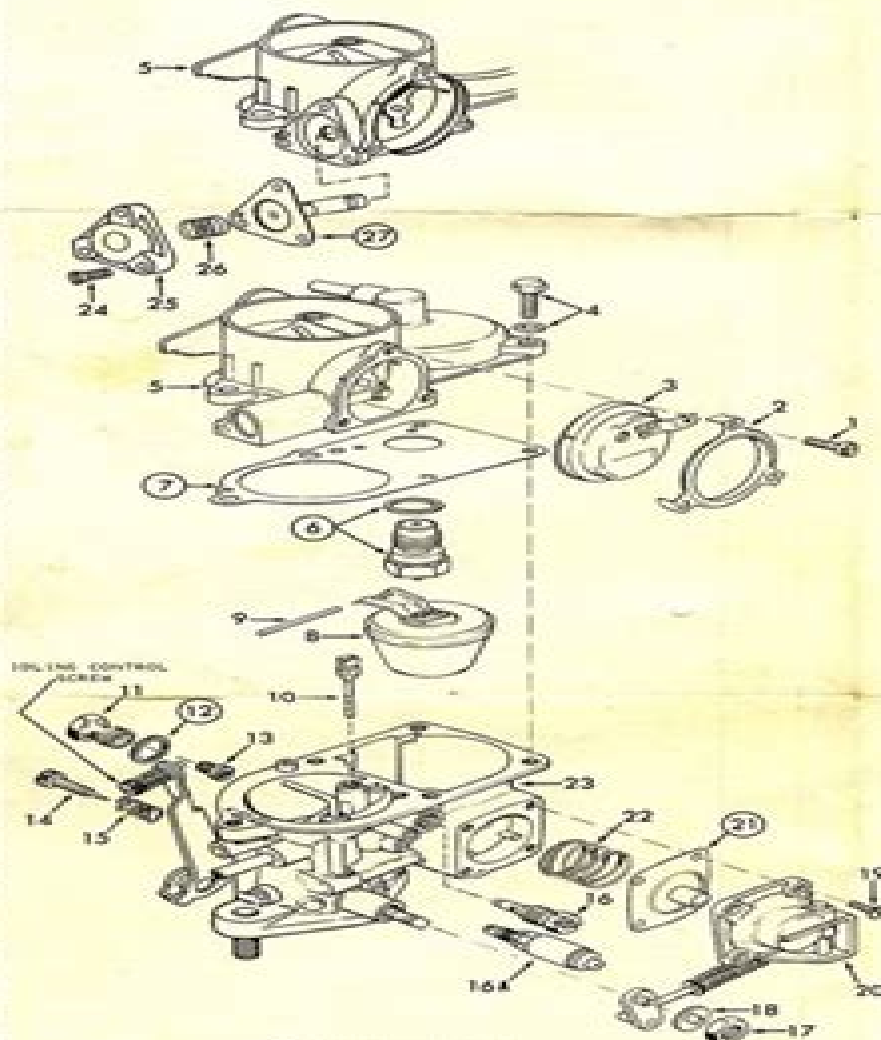
INSTRUCTION SHEET

SOLEX CARBURETOR — MODELS 28 PICT-1, -2, 30 PICT-1

1961 TO 1967 TYPE 1, 1961 TO 1967 TYPE 2

GENERAL EXPLODED VIEW

THE GENERAL DESIGN AND PARTS SHOWN WILL VARY TO INDIVIDUAL MODELS COVERED ON THIS INSTRUCTION SHEET.



○CIRCLED NUMBERS ARE FOUND ON TURN-UP KIT.

REMOVING

REMOVE OIL BATH AIR CLEANER. DETACH FUEL HOSE. VACUUM HOSE OF DAMPER (WHERE APPLICABLE) AND DAMPER HOSE. DISCONNECT AUTO-PAUSE (WHERE APPLICABLE). STRESS AIR CUT-OFF VALVE CABLE (WHERE APPLICABLE), AND ELECTRO-MAGNETIC PILOT JET CABLE. DETACH ACCELERATOR CABLE AT THROTTLE VALVE LEVER. REMOVE TWO NUTS ON INTAKE MANIFOLD AND TAKE OFF CARBURETOR.

DISASSEMBLY

USE EXPLODED VIEW AS A GUIDE. THE NUMERICAL SEQUENCE MAY GENERALLY BE FOLLOWED TO DISASSEMBLE UNIT FAR ENOUGH TO PERMIT CLEANING AND INSPECTION. CAUTION: BRASS TUBE TYPE JETS ARE NOT REMOVABLE. WHEN NECESSARY TO REMOVE CHECK SHAFT, BEFORE REMOVING VACUUM DIAPHRAGM (27) FILE OFF REED END OF CHECK VALVE SCREWS FOR EASY REMOVAL. MARK LINKAGE RODS AND LEVERS SO THEY CAN BE RETURNED TO THE SAME POSITIONS.

REF. NO.	NOMENCLATURE	REF. NO.
1. SCREWED-RETAINING RING	13. SPRING-VOLUME CONTROL SCREW	
2. RETAINING RING-COVER	14. JET-PILOT	
3. COVER WITH SPRING AND HEATER ELEMENT	15. VALVE-CLOSING CUT-OFF	
4. SCREW & LOCKWASHER(CS)	16. PUMP DIAPHRAGM	
5. UPPER BODY ASSY.	17. AUT-THROTTLE SHAFT LEVER	
6. NEEDLE, SEAT & GASKET ASSY.	18. BUSHING-THROTTLE SHAFT LEVER	
7. GASKET-CARBURETOR BODY	19. SCREW(CS)-COVER	
8. FLOAT	20. COVER WITH LEVER & LINKAGE	
9. PIN-FLOAT LEVER	21. DIAPHRAGM-PUMP	
10. JET-AIR CONNECTION	22. SPRING-PUMP DIAPHRAGM	
11. CARRIER-MAIN JET	23. CARBURETOR MAIN BODY ASSY.	
12. GASKET-CARRIER	24. SCREW(CS)-COVER	
13. JET-MAIN	25. COVER-VACUUM DIAPHRAGM	
14. SCREW-VOLUME CONTROL	26. SPRING-VACUUM DIAPHRAGM	
	27. VACUUM DIAPHRAGM-CHECK	

CLEANING

CLEANING MUST BE DONE WITH CARBURETOR DISASSEMBLED. SOAK PARTS LONG ENOUGH TO SOFTEN AND REMOVE ALL FOREIGN MATERIAL. USE A CARBURETOR CLEANING SOLUTION. BE SURE THE THROTTLE BODY IS FREE OF ALL HARD CARBON DEPOSITS. WASH OFF IN SUITABLE SOLVENT. BLOW OUT ALL PASSAGES IN CASTINGS WITH COMPRESSED AIR AND CHECK CAREFULLY TO INSURE THOROUGH CLEANING OF OBSCURE AREAS. CAUTION: DO NOT SOAK SOLENOIDS, SWITCHES, FLAPS, OR RUBBER PARTS IN SOLVENTS.

REASSEMBLY

USING ESSENTIALLY THE REVERSE ORDER OF DISASSEMBLY GIVING SPECIAL ATTENTION TO THE FOLLOWING SPECIAL INSTRUCTIONS.

SPECIAL INSTRUCTIONS

MAKE SURE ALL JET ORIFICES ARE CLEAN AND OPEN. CLEAN WITH COMPRESSED AIR. DO NOT USE WOOD TO CHECK FOR CLOGGED ORIFICES.

WHEN INSTALLING THE PUMP DIAPHRAGM AND SPRING (22) MAKE SURE THE LARGER END OF SPRING IS PROPERLY SEATED IN THE CARBURETOR BODY CAVITY. BE SURE TO INSTALL THE DIAPHRAGM (21) WITH FLANGE TOWARD PUMP COVER (20).

CHECK FOR A WORN SPOT (DEPRESSION) ON THE FLOAT LEVER WHERE IT MAKES CONTACT WITH THE FUEL INLET NEEDLE VALVE. REPLACE FLOAT ASSEMBLY, IF NECESSARY. FLOAT ASSEMBLY MAY BE PURCHASED AT LOCAL VW DEALER, P/N 133-029-511A-ROUND SHAPED FLOAT (23).

PROPER NEEDLE SEAT GASKET MUST BE USED FOR SPECIFIC CARBURETOR. USE THE FOLLOWING CHART TO DETERMINE THE CORRECT GASKET.

CARBURETOR MODEL	NEEDLE SEAT GASKET
28 PICT-1, -2, 30 PICT-1, -2	1.0 mm (0.039")
28 PICT-3	1.2 mm (0.047")

CHECK THE THERMOSTATIC SPRING ON HOUSING (ITEM 13) FOR DAMAGE. IF IT IS DISTORTED OR "KINKED", REPLACE THE ASSEMBLY.

ALSO, MAKE SURE THE ELECTRICAL HEATING ELEMENT IS NOT BROKEN. THIS CAN BE CHECKED WITH AN OHMMETER OR CONNECTED TO A CORRECT VOLTAGE BATTERY FOR A FEW MINUTES TO SEE IF IT WARMS UP. BE SURE TO GROUND THE TWO (2) METAL PARTS OF THE HOUSING IN ORDER TO COMPLETE THE CIRCUIT. WHEN INSTALLING ASSEMBLY WITH SPRING AND HEATER ELEMENT, CAREFULLY ROTATE ASSEMBLY COUNTERCLOCKWISE, BEING SURE THE HOUSING ON COIL END ENGAGES WITH LEVER ON CHECK SHAFT. CONTINUE ROTATING APPROXIMATELY 1/8-TURN MORE UNTIL INDEX MARKS ALIGN. THEN TIGHTEN SCREWS SECURELY.

INSTALLING

INSTALL IN REVERSE ORDER OF REMOVING.
TORQUE RETAINING NUTS TO 2.5 NMS. (24 FT LB.)

IDLING ADJUSTMENT

28 PICT-1, -2, 30 PICT-1, -2.

- WARM UP ENGINE. CHECK IF THE AUTOMATIC CHOKE IS FULLY OPEN.
- SET IDLING SPEED TO 850 RPM WITH THE IDLING CONTROL SCREW. (SEE EXPLODED VIEW)
- TURN VOLUME CONTROL SCREW (ITEM 13) TO RIGHT UNTIL SPEED STARTS TO DROP.
- FROM THIS POSITION, TURN VOLUME CONTROL SCREW (ITEM 13) TO THE LEFT UNTIL ENGINE RUNS FASTEST.
- IF NECESSARY, REGULATE THE ENGINE SPEED (800-900 RPM) AGAIN, WITH THE IDLING CONTROL SCREW.

Manual Solex 30 31

Tobias Bleicker



Manual Solex 30 31:

Unveiling the Magic of Words: A Review of "**Manual Solex 30 31**"

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