Lift Bracket

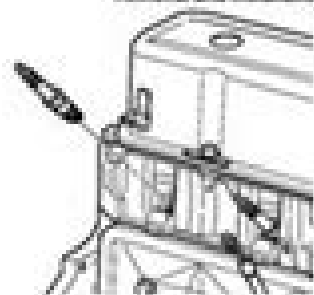**Removal and Installation**

1. Remove the lift bracket bolts.
2. Remove the lift bracket.
3. Install the lift bracket.
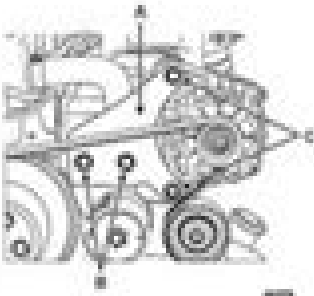4. Install the lift bracket bolts. Tighten the lift bracket to (40 lb ft).

Install water hose from thermostat housing to manifold (A).

5. Install alternator with mounting bracket (A). Tighten screws (B) to 26-30 ft. lb. (35-41 Nm). Reinstall belt following the procedures found in the General Information section of this manual. Tighten the alternator screws (C) to 26-30 ft. lb. (35-41 Nm).

6. Reconnect throttle cable to anchor block and actuating bracket. Secure with cotter pin.

7. Connect battery cables. Start engine and check for fuel leaks.

Spark Plug

Removal and Installation

1. Clean the area around the spark plug seat with compressed air to prevent dirt from entering the cylinders when the spark plug is removed.
2. Using 5/8 in. spark plug socket, remove spark plug.
3. Set the spark plug gap to 0.045 in. (1.14 mm).
4. Install the spark plugs.
5. Tighten the spark plugs to 30 Nm (22 lb ft).

Distributor

Removal

1. Disconnect the secondary ignition wires (1) from the spark plugs and the ignition coil.
2. Disconnect the primary ignition harness (4) from the ignition coil. Do not remove the wires from the distributor unless it is necessary.
3. Remove the distributor hold down bolt (6).

NOTE! Use special tool P/N 888063 on 3.0GL-B and later engines to remove distributor hold down bolt.

4. Remove the distributor (2) and gasket (3).

Rocker Arm Cover

Removal

1. Remove the rocker arm cover bolts.
2. Remove the rocker arm cover.
3. Remove the gasket.

Installation

1. Install a new rocker arm cover gasket.
2. Install the valve rocker arm cover.
3. Install the rocker arm bolts. Tighten the rocker arm to 4.5 Nm (40 lb in).

http://engine.od.ua

Volvo Penta Workshop (Service / Repair) Manual

Manual For Volvo Penta Boat Engine

Joan Coles,Clarence W. Coles

Manual For Volvo Penta Boat Engine:

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