

12. Adjustments on the Variable displacement double pump
 For a precise description of these adjustments, refer to sug group 7.10.

**12.1 To adjust pressure cut-off P1
 (Cut-off valve with pressure cut-in)**

Remove caps and install two pressure gauges to test points 41 and 44.

Disconnect the control line on the pressure cut-in stage of the cut-off valve 23.3, refer to § 2.5.

Readjust the primary pressure relief valve 121 to about 270 bar.

Extend the boom cylinders all the way to fully actuate the pumps.

Slowly turn the primary pressure relief valve 121 and observe the high pressure and positioning pressure reading.

First the high pressure will increase on test point 41 and at the same time the positioning pressure on test point 44 (about 1/2 of the high pressure).

After the pressure reaches begin of pressure cut-off 23.3, the positioning pressure drops on test point 44.

Read the pressure on test point 41 and compare it with the begining of pressure cut-off on "Pressure settings".

Note :

Make sure that at end of pressure cut-off (on test point 41) test point 44 is without pressure.

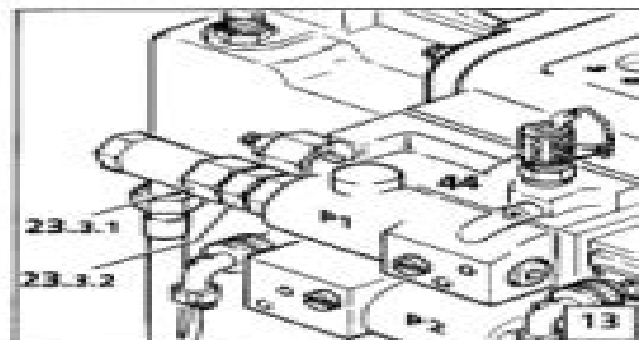
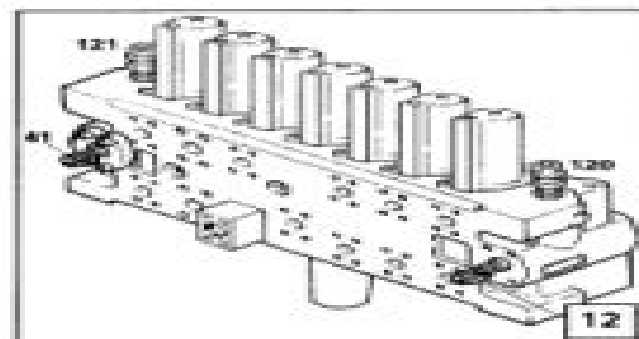
If necessary, loosen lock nut 23.3.1 and turn the adjustment screw 23.3.1 until the regulation begin corresponds with the prescribed values, (refer to "Pressure settings").

Turn clockwise to increase beginning of pressure cut-off.

Turn counterclockwise to decrease beginning of pressure cut-off.

Note :

When control pressure is applied to the pressure cut-in connection of the valve 23.3, this valve is oversteered, the beginning of pressure control is increased (> 380 bar) and can no longer be checked.



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Rosina Ehmann



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