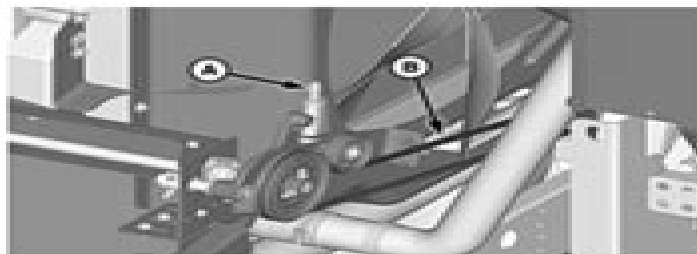


Loosen nuts (A) and remove rotary screen drive belt (B).  
Install replacement belt and tighten nuts until washer is positioned between end of gauge and bottom of step.  
Install previously removed shield, close separator access cover and lower handrail.

A—Nuts

B—Rotary Screen Drive Belt



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### Rotary Screen Drive Belt—Replacing (S680)

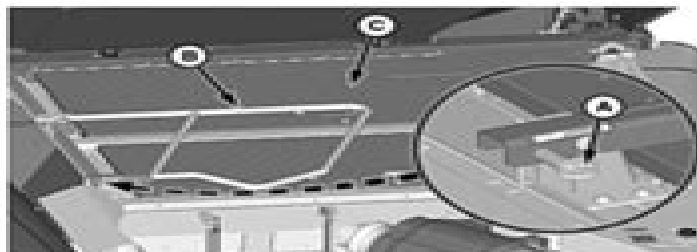
**CAUTION:** Shut OFF engine, set parking brake and remove key.

Pull lock-out pin (A) and rotate handrail (B) up until handrail locks into place to open separator access cover (C).

A—Lock-Out Pin

B—Handrail

C—Separator Access Cover



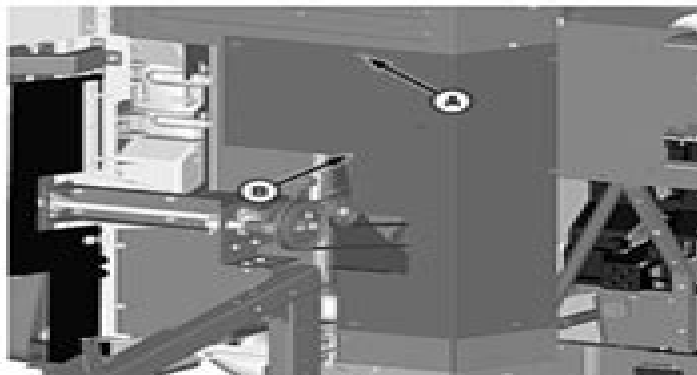
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Remove cap screws (A) and shield (B).

A—Cap Screws (8 Used)

B—Shield



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Continued on next page

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# John Deere S680 Manual

**RM Cervero**



## **John Deere S680 Manual:**

## John Deere S680 Manual Book Review: Unveiling the Magic of Language

In a digital era where connections and knowledge reign supreme, the enchanting power of language has are more apparent than ever. Its power to stir emotions, provoke thought, and instigate transformation is actually remarkable. This extraordinary book, aptly titled "**John Deere S680 Manual**," compiled by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound affect our existence. Throughout this critique, we shall delve to the book is central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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