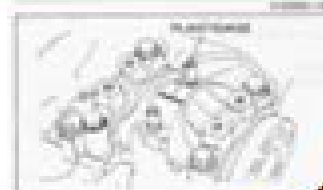


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1. Air cleaner assembly	10. Timing belt
2. Accelerator cable	11. Front softener
3. Throttle cable	12. Intake manifold
4. Hoses	13. Caliper
5. Hoses	14. Caliper
6. Water system pipe nuts and bolts	15. Caliper
7. Alternator drive belt	16. Caliper
8. Water pump pulley	17. Caliper
9. Timing belt cover, upper	18. Caliper

CYLINDER BLOCK (EXTERNAL PARTS) Torque Specifications



- Before installing the timing belt, check the clearance between the timing belt and the timing belt cover.
- Oil clearance inspection
- (a) Remove all the oil from the timing belt.
- (b) Check the oil clearance between the timing belt and the timing belt cover.
- Caution
- Do not rotate the timing belt.
- (c) Position the timing belt and the timing belt cover in the same direction.
- (d) Install the lower main bearings and the main bearing caps according to the cap number and "H" mark.
- (e) Tighten the main bearing cap bolts in two or three steps in the order shown in the figure.
- Tightening torque
- 54-65 Nm (5.0-6.5 m.kg, 40-45 ft.lbs)
- (f) Remove the main bearing caps, and measure the Peak-to-peak at each journal at the widest point for the smallest clearance and at the narrowest point for the largest clearance.
- (g) If the oil clearance exceeds specification, grind the crankshaft and use vibration main bearings. (Refer to page 9-56.)
- Oil clearance: 0.015-0.020mm (0.0007-0.0014 in.)
Maximum: 0.10mm (0.004 in.)
2. Apply a liberal amount of clean engine oil to the main bearings, thrust bearings, and main journals.
3. Install the crankshaft and the main bearing caps according to the cap number and "H" mark.
4. Tighten the main bearing cap bolts in two or three steps in the order shown in the figure.
- Tightening torque
- 54-65 Nm (5.0-6.5 m.kg, 40-45 ft.lbs)



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1. Understanding the eBook Mazda 121 Workshop Manual 1990 1996
 - The Rise of Digital Reading Mazda 121 Workshop Manual 1990 1996
 - Advantages of eBooks Over Traditional Books
2. Identifying Mazda 121 Workshop Manual 1990 1996
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mazda 121 Workshop Manual 1990 1996
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mazda 121 Workshop Manual 1990 1996
 - Personalized Recommendations
 - Mazda 121 Workshop Manual 1990 1996 User Reviews and Ratings
 - Mazda 121 Workshop Manual 1990 1996 and Bestseller Lists
5. Accessing Mazda 121 Workshop Manual 1990 1996 Free and Paid eBooks
 - Mazda 121 Workshop Manual 1990 1996 Public Domain eBooks
 - Mazda 121 Workshop Manual 1990 1996 eBook Subscription Services
 - Mazda 121 Workshop Manual 1990 1996 Budget-Friendly Options
6. Navigating Mazda 121 Workshop Manual 1990 1996 eBook Formats

- ePub, PDF, MOBI, and More
- Mazda 121 Workshop Manual 1990 1996 Compatibility with Devices
- Mazda 121 Workshop Manual 1990 1996 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mazda 121 Workshop Manual 1990 1996
 - Highlighting and Note-Taking Mazda 121 Workshop Manual 1990 1996
 - Interactive Elements Mazda 121 Workshop Manual 1990 1996
- 8. Staying Engaged with Mazda 121 Workshop Manual 1990 1996
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mazda 121 Workshop Manual 1990 1996
- 9. Balancing eBooks and Physical Books Mazda 121 Workshop Manual 1990 1996
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mazda 121 Workshop Manual 1990 1996
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mazda 121 Workshop Manual 1990 1996
 - Setting Reading Goals Mazda 121 Workshop Manual 1990 1996
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mazda 121 Workshop Manual 1990 1996
 - Fact-Checking eBook Content of Mazda 121 Workshop Manual 1990 1996
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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