

FRONT PIVOT PIN AND BEARING**Removal and Refitment**

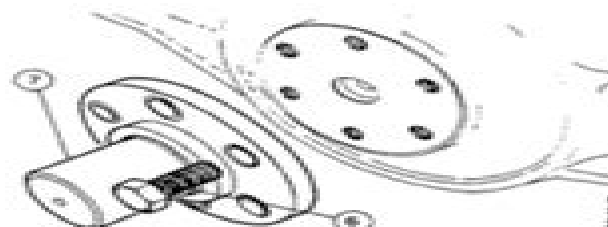
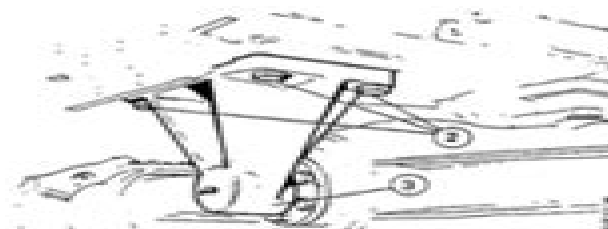
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Removal

1. Place a stand under the engine oil pump.
2. Remove the four front bearing securing bolts.
3. Remove the front bearing and check the condition of the bronze bush.
4. If the tractor is fitted with a front P.U.S., remove it, operation 6D-01-04.
5. Remove the flat washer.
6. Remove the six securing bolts.
7. Remove the front pivot pin.

Refitment

- NOTE:** If the bush needs replacing, fit the new bush so that it is set back by 0.5 – 1 mm (0.02 – 0.04"), from the face of the housing.
8. Reverse procedures 1 to 7 and tighten the six bolts to a torque of 120–140 Nm (88.5–103 lbf ft).
 9. Tighten item 2 to 450–530 Nm (330–390 lbf ft).

**FRONT AXLE PIVOTING STOP****Removal and Refitment**

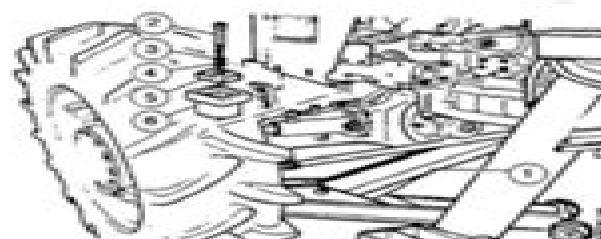
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Removal

1. Using a trolley jack, pivot the front axle in order to expose the stop.
2. Remove the bolt.
3. Remove the washer.
4. Remove the spacer.
5. Remove the rubber stop.
6. Remove the bracket.

Refitment

7. Reverse procedures 1 to 6.



Massey Ferguson 2616h Repair Manual

Michael Rajnik



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