

Figure 1-7
Vector Magnitude Comparison

- d. Move the swing brake control lever to the fully retracted position and adjust the control valve (in valve) to permit the valve gap to achieve 17-32" (1/2 in.) from valve body, as shown in Figure 3-6.
- e. Move the swing brake control lever to the fully retracted position and adjust the stop lock on the valve gap, when fully disengaged, to flush with the valve body.

Swing Brake Adjustment

1. Properly park the crane on a firm level surface. Position the upper directly over the front of the spreader, engage the parking brake.
2. Ride slowly, and back the swing frame.

- g. Turn the band lock to provide 1/2 inch (13 mm) clearance between the end of the piston and the brake cylinder body, as shown in view "A", Figure 5-7.
- h. Adjust the brake spring to a length of 13-14" (33-35 cm) with the brake applied.
- i. Center the brake bands with the face of the drum with the adjusting screws provided.



Stay clear of the swing brake mechanism when operating the brake control. Movement of the brake linkage could cause injury. Keep hands and feet clear of the swing brake mechanism when applying or releasing the swing brake control wheel.

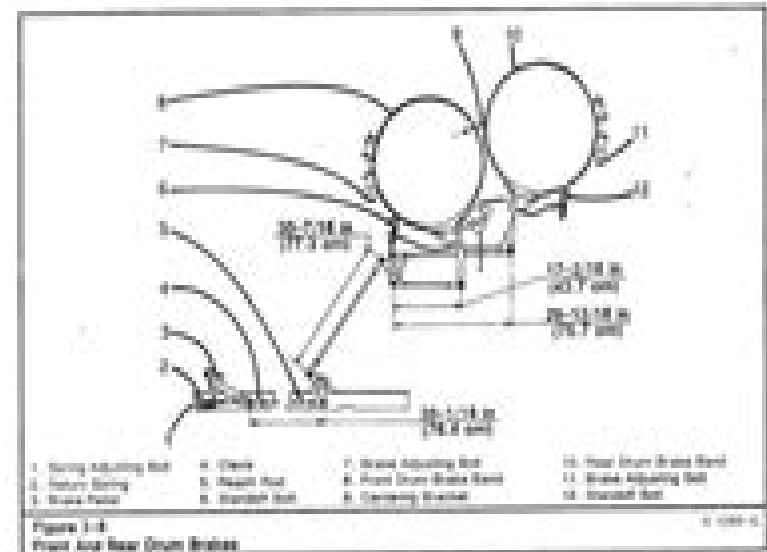


Figure 10
From the New York Times

Front & Rear Drum Brakes Adjustment

Since both the front and rear shock brines are similar in composition and operation the following instructions will apply to both brines. The front and rear shock brine adjustment must be checked upon delivery, and every 50,000 miles thereafter as follows:

1. Properly jost the tire on a flat hard surface. Position the upper directly over the front of the trailer, engage the wing lock and maintain the angle.
2. Properly engage the brake bands, as required. Refer to "Drive Brake Band Adjustment" found later in the Section of the Operator's Manual for complete instructions and important warnings.
3. Brake lining wear is taken up by means of an adjusting bolt and nut mounted at the end of the band. Tightening this bolt will take up on the band while loosening it will increase clearance between the drum and the band. The band should be adjusted tight enough to hold the drum when the piston is retracted in the master foot at its travel. By adjusting the band in this manner the maximum available leverage is being used thus insuring the band will result in a shorter

larger working length, improper brake release, abnormal drag over and will make it difficult to turn the pedal in the fully applied position.

4. Adjust the stranded bolts so there is even clearance between the band and the drum, all the way around the drum, when the brake is fully released. This is required for maximum brake band cooling and to prevent brake drag when slowing down a load.
5. The brake band must be centered with the brake drum. The middle area of each band is centered with the drum by means of a small centering bracket. After centering the band, tighten the bracket mounting screws.
6. Adjust the pedal return spring to return the pedal to its extreme opened position when released. This will completely release the brakes if the band and struts are in correct alignment. Adjust the wire rod in the pedal return spring rest to test spring stroke to 7-8" (18-20 mm).
7. As the pump is properly adjusted, it can be obtained, check the length of all three push rods for each drum brake. Make sure they are adjusted to the lengths shown in Figure 3-8. Lengths are measured between the centers of the push pins at each end of the push rods.

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Tao Wei



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