

### 3.1

## M-CODE

As the code for ON/OFF of auxiliary functions, they are classified by function as follows and differ from each other machine because of its specifications.

### NOTICE

1. Function continue A : function valid until cancel or change in other block
2. Function continue B : Function valid only in the block

M-CODE	FUNCTION	Function start		REMARK
		A	B	
M00	PROGRAM STOP		O	
M01	OPTIONAL BLOCK STOP		O	
M02	PROGRAM END		O	
M03	SPINDLE CLOCKWISE ROTATION(CW)	O		
M04	SPINDLE COUNTER CLOCKWISE ROTATION (CCW)	O		
M05	SPINDLE ROTATION STOP		O	
M06	AUTOMATIC TOOL CHANGE		O	
M07	THROUGH THE SPINDLE COOLANT ON	O		TSC/TTC
M08	FLOOD COOLANT ON	O		
M09	COOLANT OFF		O	
M10	TABLE(B-AXIS) CLAMP	O		4-Axis (TABLE)
M11	TADLE(D-AXIS) UNCLAMP	O		4-Axis (TABLE)
M12	SHOWER COOLANT	O		
M13				
M14	AIR BLOWING ON	O		
M15	AIR BLOWING OFF	O		
M16				
M17				
M18				
M19	SPINDLE ORIENTATION	O		
M20				
M21				
M22				
M23				
M24	CHIP CONVEYOR RUN	O		
M25	CHIP CONVEYOR STOP	O		
M26				
M27				

# M Codes For Doosan

**Thirumalaisamy P.**  
**Velavancorresponding**



## **M Codes For Doosan:**

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## Whispering the Techniques of Language: An Emotional Journey through **M Codes For Doosan**

In a digitally-driven earth wherever displays reign supreme and instant conversation drowns out the subtleties of language, the profound techniques and emotional nuances concealed within words usually go unheard. Yet, situated within the pages of **M Codes For Doosan** a captivating fictional prize pulsing with fresh thoughts, lies an exceptional quest waiting to be undertaken. Written by a skilled wordsmith, this wonderful opus encourages readers on an introspective trip, lightly unraveling the veiled truths and profound impact resonating within the material of each word. Within the mental depths of the moving review, we can embark upon a honest exploration of the book is key themes, dissect its charming publishing model, and yield to the strong resonance it evokes deep within the recesses of readers hearts.

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### **Table of Contents M Codes For Doosan**

1. Understanding the eBook M Codes For Doosan
  - The Rise of Digital Reading M Codes For Doosan
  - Advantages of eBooks Over Traditional Books
2. Identifying M Codes For Doosan
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an M Codes For Doosan
  - User-Friendly Interface
4. Exploring eBook Recommendations from M Codes For Doosan
  - Personalized Recommendations
  - M Codes For Doosan User Reviews and Ratings

- M Codes For Doosan and Bestseller Lists
- 5. Accessing M Codes For Doosan Free and Paid eBooks
  - M Codes For Doosan Public Domain eBooks
  - M Codes For Doosan eBook Subscription Services
  - M Codes For Doosan Budget-Friendly Options
- 6. Navigating M Codes For Doosan eBook Formats
  - ePub, PDF, MOBI, and More
  - M Codes For Doosan Compatibility with Devices
  - M Codes For Doosan Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of M Codes For Doosan
  - Highlighting and Note-Taking M Codes For Doosan
  - Interactive Elements M Codes For Doosan
- 8. Staying Engaged with M Codes For Doosan
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers M Codes For Doosan
- 9. Balancing eBooks and Physical Books M Codes For Doosan
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection M Codes For Doosan
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine M Codes For Doosan
  - Setting Reading Goals M Codes For Doosan
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of M Codes For Doosan
  - Fact-Checking eBook Content of M Codes For Doosan
  - Distinguishing Credible Sources

13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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