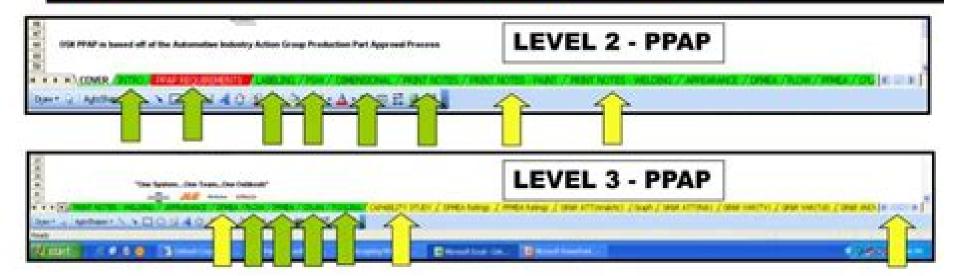
## **PPAP Workbook - Level 3 Requirements**



- Same Requirements as Level 2 with the following additional requirements:
- DOM: N

Design Fallors Mode Offices Analysis is required if the Supplier is design responsibly

FLOW DIRECTAR

Fractions Flow diagram is required to custime and etandentian the production process that is being approved. This should custime the entire process that is being used to manufacture the component & essentially.

PERSONAL PROPERTY.

Process Salure Mode Effects Analysis is required to be conducted to understand all the potential failure modes and militare income failure modes.

CONTROL PLAN

The control plan is to be used to document and be used on the story floor to muniter and control the standardized manufacturing process being approved.

1000LANS

This sheet is used to visually document any Dobkoch perset tooling.

CAPABILITY STUDY

This sheet is to be used to show evidence the production process is capable to meet the design intent. This is required when Critical Characteristics are identified on the print or other wise specified by Orbitach Corporation.

Gogs State

This about is to be used to strow evidence that the measuring method used for the capability studies is repeatable and reproducible.



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**M Planty** 

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