

Lexus ES 350 Workshop Manual

2M-12

2M-12 ENGINE MECHANICAL — ENGINE FRONT OIL SEAL

ENGINE FRONT OIL SEAL

COMPONENTS



2M-12

2M-12 ENGINE MECHANICAL — ENGINE FRONT OIL SEAL



- (b) Using a screwdriver, pry out the oil seal.
NOTICE:
After the removal, check the crankshaft for damage. If it is damaged, smooth the surface with 400-grit sandpaper.

- (c) Screwdriver tip before use.



INSTALLATION

INSTALL TIMING CHAIN CASE OIL SEAL

- (a) Apply MP grease to a new oil seal lip.
(b) Using SST and a hammer, tap in the oil seal until its surface is flush with the timing chain cover edge.
SST (9K216-60011) (9K216-60011)
Oil seal lip in depth:
8 to 1 mm (0.3 to 0.039 in.)

NOTICE:

- Keep the lip free of foreign matter.
- Do not tap the oil seal at an angle.

2. INSTALL CRANKSHAFT PULLEY

- (a) Align the pulley set key with the key groove of the pulley, and slide on the pulley.

- (b) Using SST, install the pulley bolt.
SST (9K213-79011) (9K213-79020), (9K330-60001)
Torque: 200 N·m (2,000 kgf·cm, 154 ft·lb)

3. INSTALL V-RIBBED BELT (See page 2M-7)

4. INSTALL V-BANK COVER SUB-ASSEMBLY (See page 2M-40)

5. INSTALL ENGINE ROOM SIDE COVER LH (See page 2M-55)

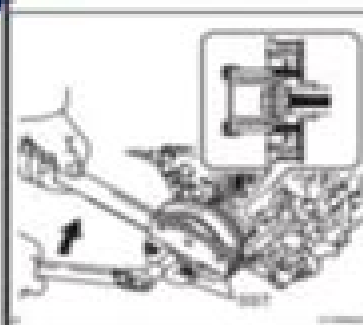
6. INSTALL ENGINE ROOM SIDE COVER RH (See page 2M-55)

7. INSTALL COOL AIR INTAKE DUCT SEAL (See page 2M-55)

8. INSTALL FRONT FENDER APRON SEAL RH

9. INSTALL FRONT WHEEL RH

- Torque: 155 N·m (1,550 kgf·cm, 75 ft·lb)



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Table of Contents Lexus Is 350 Repair Manual

1. Understanding the eBook Lexus Is 350 Repair Manual
 - The Rise of Digital Reading Lexus Is 350 Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Lexus Is 350 Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Lexus Is 350 Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Lexus Is 350 Repair Manual
 - Personalized Recommendations
 - Lexus Is 350 Repair Manual User Reviews and Ratings
 - Lexus Is 350 Repair Manual and Bestseller Lists
5. Accessing Lexus Is 350 Repair Manual Free and Paid eBooks
 - Lexus Is 350 Repair Manual Public Domain eBooks
 - Lexus Is 350 Repair Manual eBook Subscription Services
 - Lexus Is 350 Repair Manual Budget-Friendly Options
6. Navigating Lexus Is 350 Repair Manual eBook Formats

- ePub, PDF, MOBI, and More
- Lexus Is 350 Repair Manual Compatibility with Devices
- Lexus Is 350 Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Lexus Is 350 Repair Manual
 - Highlighting and Note-Taking Lexus Is 350 Repair Manual
 - Interactive Elements Lexus Is 350 Repair Manual
- 8. Staying Engaged with Lexus Is 350 Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Lexus Is 350 Repair Manual
- 9. Balancing eBooks and Physical Books Lexus Is 350 Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Lexus Is 350 Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Lexus Is 350 Repair Manual
 - Setting Reading Goals Lexus Is 350 Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Lexus Is 350 Repair Manual
 - Fact-Checking eBook Content of Lexus Is 350 Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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