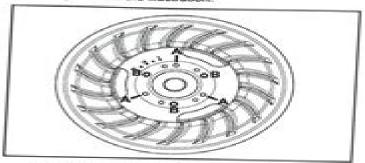
- Assemble the clutch by sliding components down on to stationary sheave shaft.
- When assembling the deflection cam, pins, and fasteners, reference the locations for each component in the illustration.



- A 3 threaded hole inline with raised line marks = Deflection Cam Screws
- B 3 non-threaded holes = Deflection Pins
- The remaining 4 threaded holes are for the L wrench tool.
- Align the helix alignment hole with the "X" on the moveable sheave.



- Align the wide gap in the helix splines with the skip tooth in the stationary sheave shaft.
- Visually verify the rollers are positioned underneath each corresponding helix ramp.
- 14. Compress the helix down into the sheave. Install the washer and snap ring. Verify the snap ring is fully seated in the groove with the sharp edge upward.
- 15. Carefully release the clutch compressor.
- Align the two "X" marks and install the cover, Torque fasteners to specification.

6

# **Manual Polaris Edge 6**

**KJ Lindholm-Leary** 

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