FOREWORD

This manual contains an princepting description on the SIGURS LT-250 and procedures for th Aspentics devicte and creditary of its main components. Other information considered as penerary inspen is not movided.

Assid the ODNERAL INFORMATION section to femiliarity yourself with the vehicle and its mannenance. Use this section as sent as other sections to you as a guide for proper inspection and service. This manual with help you show the section before so that you can assure your customers of fact any noative service.

- This manual has been prepared of the basis of the winer specifications at the time of postcettor. If modifications have seen maps since than, differences may used between the content of this manual and the united values.
- "Authorities in the manual pie used to prove the basic principies of operation and work providents. They may not represent the actual seriors exactly to prese.
- "This manual is written for persons who have enough enceredge, some and toos, humany special toos, for sensony (SUCLAR) sensons. If you do not have the proper societidge and tools, any your authorized (SUCLAR) materityce desire to held you.

merperienced mechanics or mechanics without the proper looks and equipment may not be also to properly perform the services described in this matural.

improper repair may need in injury to the mechanic and may render the verticle aneath for the rider.

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SJ Ball

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web the connection will be made with gusset plates of finnish birch plywood with a thickness of 12 mm the gusset plate has a clear coverage of 250 mm in the rafters and 100 mm in the post figure 1 the face grain is horizontal to the connection figure 1 members to be connected the fasteners that will be used are nails with a tensile strength

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web jun 28 2018 the plywood or osb thickness will be 3 8 7 16 15 32 19 32 23 32 giving this even more thought it would seem that certain gusset thicknesses and nail combinations would not be optimal if the possibility for clinching and double

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