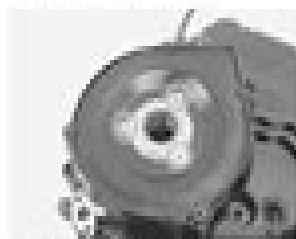


**L7-P400F generator cover**

- 1) Remove the magnet shield. Refer to "Generator Removal and Installation in Section 12 (Page 12-5)".
- 2) Remove the oil seal retainer.

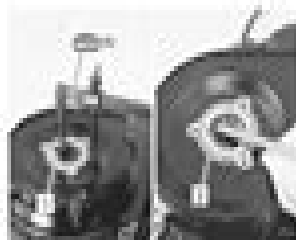


- 3) Remove the oil seal (1) with the special tool.

**Special tool**

(A): 09913-02121 (Oil seal remover)

- 4) Remove the spacer (2).



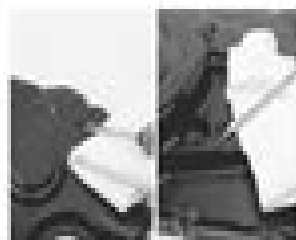
- 5) Remove the bearings with the special tools.

**Special tool**

(B): 09913-70110 (Bearing installer set)  
 (C): 09913-00340 (Bearing remover set)



- 6) Remove the oil seals.

**Installation****L7-A400F right crankcase**

Install the bearings with the special tool.

**CAUTION**

Use the suitable size attachment for each bearing.

**Special tool**

(A): 09913-70110 (Bearing installer set)

**10-44 Engine Mechanical****L7-A400F left crankcase**

- 1) Install the bearings with the special tool.

**CAUTION**

Use the suitable size attachment for each bearing.

**Special tool**

(A): 09913-70110 (Bearing installer set)



- 2) Install the oil seal with the special tool.

**Special tool**

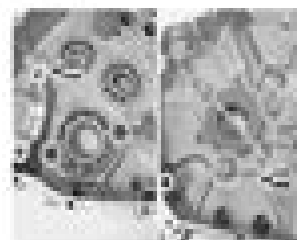
(A): 09913-70110 (Bearing installer set)

**NOTE**

Replace the removed bearing with a new one.

- 3) Apply thread lock to the screws, and install the retainers by tightening them.

: Thread lock cement 99000-02110  
 (THREAD LOCK CEMENT SUPER 1022 or equivalent)

**L7-P400F right crankcase**

- 1) Install the bearings with the special tool.

**CAUTION**

Use the suitable size attachment for each bearing.

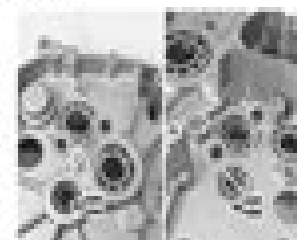
**Special tool**

(A): 09913-70110 (Bearing installer set)



- 2) Apply thread lock to the screws, and tighten them.

: Thread lock cement 99000-02110  
 (THREAD LOCK CEMENT SUPER 1022 or equivalent)



# King Quad 400 Repair Manual

**Kathleen Armour**



## **King Quad 400 Repair Manual:**

## **King Quad 400 Repair Manual** Book Review: Unveiling the Magic of Language

In an electronic digital era where connections and knowledge reign supreme, the enchanting power of language has become much more apparent than ever. Its capability to stir emotions, provoke thought, and instigate transformation is truly remarkable. This extraordinary book, aptly titled "**King Quad 400 Repair Manual**," published by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound impact on our existence. Throughout this critique, we shall delve to the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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