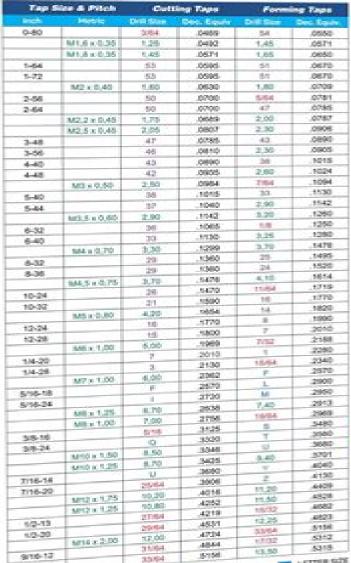


TAP DRILL RECOMMENDATIONS



Tap Size & Pitch		Cutting Tages		Farming Tape	
January 1	Printer	Diff Son	Dec. Equiv	CONTRACT.	Con. Co.
5/8-15		17/00	5310	34.75	5807
5/8-18		3004	.5791	15,25	46004
	M416 x 2:00	14,00	.5512	1902	5958
	M156 x 1.50	14,50	5799	15,25	60004
	M18 x 2.50	15,50	.6102	30/04	.6094
	M18 x 1.50	16,50	.6496	97,25	4791
3/4-10		27/22	.6962	45/64	37034
3/4-16		73/76	36875	23/32	37988
	MO0 x 2,50	17,50	.6890		
	M00 x 1.50	18,50	.7283		
	MS2 x 2,50	19,50	39677		-
	M422 x 1,50	20,00	.8071	-	- *
7.6-0		49/64	.7956		
28-14		13/76	.8105		100
	MS94 x 3,000	21,00	,82/68	-	
	MON x 2.00	32,00	.8661	*	
1.6		718	.6750		
1-12		20.04	.9219		- *
	MC27 x 3,00	24,00	.5449		- 1
	MOT x 2.08	210,00	.9843	0.00	100
1.1867		65/64	.9944		2.5
158-52		1.3/04	1,0469		+ 1
1147	MOSO + 3.50	26,50	1.0433		
	MO0 x 2.00	28.00	1,1004	4	
		1.7364	5, 5094		4.1
1106-12		1.10/64	1,1719		* .
1104-13	MOS = 3.50	219,500	1,1614	10.00	
	MOS = 2.00	31,00	1,2206	5555	
4 300 6	Andrew or supplied	1700	1.2188		- 2
1394		1.19/04	1.2969	- 4	
15/8-12	M056 n 4,00	30.00	1,2596		
	M006 v. 0.00	33.00	1.2997		
	Manager of Street	1.1930	1.3438		
1.104		1.277.04	1,4219		
11/2/12	MOD v. 4,00	38.00	1.3790		-
	MOR = 5.00	340,000	1.4173		

	100000000000000000000000000000000000000		1000		
1198-07 1198-07 1198-07 119-18 519-18 110-18 110-18 110-11 110 110-11 110 110-11 110 110-11 110	C (242) G (332) Tris 978 4564 2932 1 564 1 3164	A. (224) 2184 2184 2184 618 618 619 5264 118 11503 14564 21084	T 4.3980 15/02 4607* 18.5 mm g 1/64 1 12/64 1 25/02 2 1/0	250 G 1,202) 7:16 2164 56.0 mm 5664 1 552 1 157 1 4784 2 1364	D 4246 R (338) 1716 1716 1816 1817 1818 1 508







Machine Tapping Guide

Marco Cascella

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