

### Change Clutch Removal, Cont.

7. Remove clutch outer guide from main shaft.



### Change Clutch Inspection

1. Turn the lifter bearing inner race with your finger. The bearing should turn smoothly and freely without excessive play. Also check that the bearing outer race fits tightly in the clutch lifter plate. Replace if necessary.



2. Measure the spring free length.

Spring Free Length:  
Std: 1.26 (32.1 mm)  
Limit: 1.22 (31 mm)



# Manual 2000 Polaris Xpedition 425 4x4 5 Speed Transmission

**C Cleary**



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