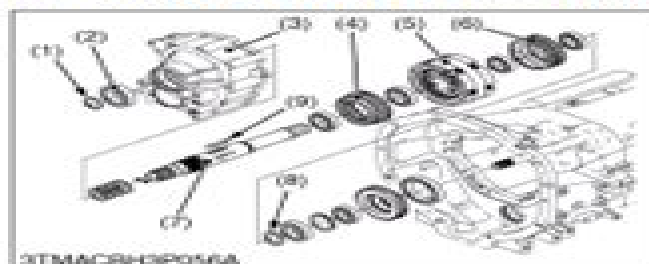


(3) Removing Dual Speed Clutch (F24/R24 Speed Transmission Model)



Dual Speed Clutch Assembly

1. Remove the holder (10).
2. Remove the oil seal (12) and external circlip (1).
3. Tap out the dual speed shaft (7) with clutch pack (5).
4. Remove the external circlip (8) and 29T gear (6).
5. Tap out the dual speed shaft (7) with 27T gear (4) to forward.

(When reassembling)

- Align the key (9) and groove of clutch pack (5).
- Replace the oil seal (12) with new one.

- (1) External Circlip
- (2) Bearing
- (3) Shuttle Gear Case
- (4) 27T Gear
- (5) Clutch Pack
- (6) 29T Gear

- (7) Dual Speed Shaft
- (8) External Circlip
- (9) Key
- (10) Holder
- (11) 31T Gear
- (12) Oil Seal

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Zhe Xu



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