

LDV 400 Series 1989-1996 Workshop Manual

CAMSHAFT COVER

The camshaft cover is formed from the same material as the cylinder head, it carries the upper part of the camshaft bearings, the lower half being cast in the cylinder head. The bearings are lubricated, therefore the top half is machined to fit.

Camshaft and head: 0.027 to 0.18mm. (0.001 to 0.007in.)

A steel insert in the cast cover runs in a groove machined in the camshaft, to cover the camshaft and head.

The camshaft cover is located with two dowels and retained by four bolts.



To remove the camshaft, turn the engine (SAFE POSITION) clockwise, then remove the HT distributor cap and lead, the timing belt cover and the rear and side shaft. Slacken the four camshaft cover and remove the camshaft pulley. Remove the rear timing belt and the side of the rear of the cast cover. Remove the camshaft cover from the engine in the sequence a short amount of a time to release valve spring tension. Turn the engine clockwise and of the frame slips.

Sealing the cover to the cylinder head is achieved by applying a thin layer of RTV silicone sealant to the mating surface along the entire length of the mating surface. Apply the sealant to each bearing groove contact applying onto the bearing surfaces, ensure the old sealant is cleared out before applying the new sealant.



Fig. 4 Rocker shaft

1. Oil supply
2. Rocker
3. Valve
4. Spring
5. Seal

20. Fit the rocker shaft in the engine in the sequence shown.



Fig. 4 Rocker shaft oil supply under

1. Rocker shaft oil supply under
2. Rocker
3. Seal

21. Fit the push rods in the engine in the sequence shown.

Fit the rocker shaft, ensuring that the oil supply under, that can be seen and not, is not visible.

NOTE: Ensure the located side of the push bearings face away from the valves.

Progressively tighten the rocker shaft adjusting screws.

Push	40 Nm (30 lb ft)
Rock	20 Nm (15 lb ft)

22. Check that the PDF (Download) is correct. (0.027 to 0.18mm. (0.001 to 0.007in.))

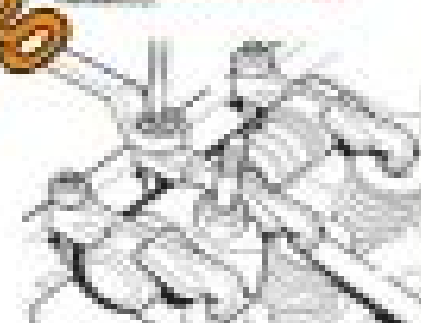


Fig. 4 Following valve clearance

23. Adjust the valve clearance as follows:

Turn the engine until No. 4 cylinder inlet and exhaust valves (marked this timing cover) are facing each other.

Adjust	No. 1 valve (pushed upwards)
	No. 2 valve
	No. 4 valve
	No. 5 valve

Turn the engine until No. 1 valve and exhaust valves are 'on the edge'.

Adjust	No. 3 valve
	No. 7 valve
	No. 8 valve
	No. 2 valve

Valve clearances:

Inlet	0.15 mm (0.006 in.)
Exhaust	0.18 mm (0.007 in.)

Leyland Daf 400 Series Service Workshop Manual

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Leyland Daf 400 Series Service Workshop Manual:

The book delves into Leyland Daf 400 Series Service Workshop Manual. Leyland Daf 400 Series Service Workshop Manual is a crucial topic that needs to be grasped by everyone, ranging from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Leyland Daf 400 Series Service Workshop Manual, encompassing both the fundamentals and more intricate discussions.

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