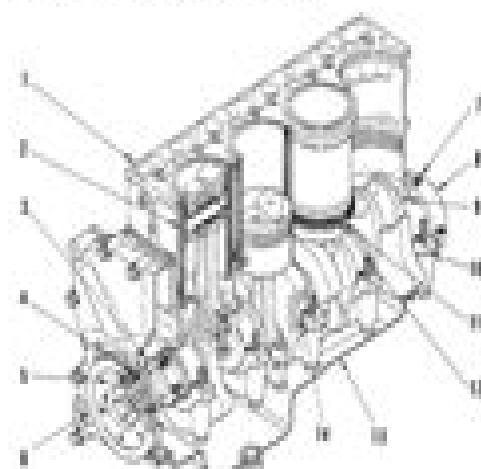


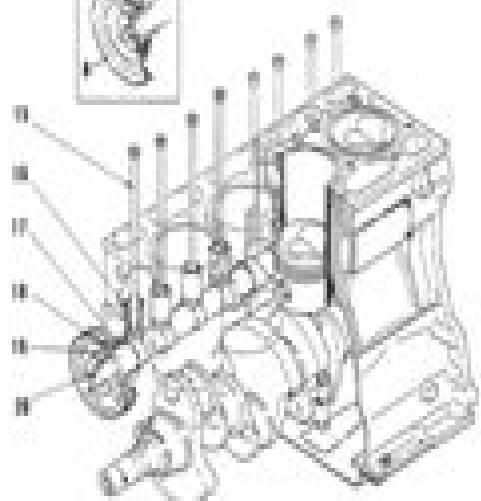
CYLINDER BLOCK (4D94-2)



1. Cylinder head
2. Cylinder liner
3. Crankshaft pin
4. Piston pin
5. Piston ring
6. Crankshaft pin
7. Piston pin
8. Crankshaft
9. Main bearing
10. Main bearing cap
11. Lower timing pin
12. Lower timing pin
13. Oil pin
14. Thrust bearing



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15. Piston pin
16. Thrust pin
17. Thrust pin
18. Thrust pin
19. Crankshaft pin
20. Crankshaft

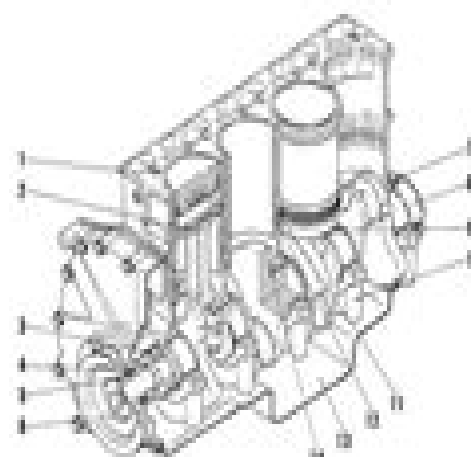
Cylinder head
Main pin

Crankshaft
Main bearing
Journal surface
Induction hardened

Crankshaft
Main bearing
Journal surface and
oil pin profile
Induction hardened

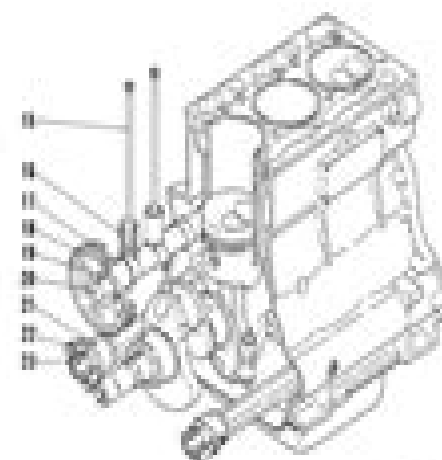
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CYLINDER BLOCK (4D94-2 WITH BALANCE SHAFT)



1. Cylinder head
2. Cylinder liner
3. Crankshaft pin
4. Piston pin
5. Piston ring
6. Crankshaft pin
7. Piston pin
8. Crankshaft
9. Main bearing
10. Main bearing cap
11. Lower timing pin
12. Lower timing pin
13. Oil pin
14. Thrust bearing
15. Piston pin
16. Thrust pin
17. Thrust pin
18. Thrust pin
19. Crankshaft pin
20. Crankshaft
21. Balance shaft
22. Thrust pin
23. Thrust pin

11-207-1



Cylinder head
Main pin

Crankshaft
Main bearing
Journal surface
Induction hardened

Crankshaft
Main bearing
Journal surface
Induction hardened

11-207-1

Komatsu 4d94 98 106e Engine Shop Manual

Jessica J Manson



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