

CRANKSHAFT WEAR RING FOR REAR OIL SEAL

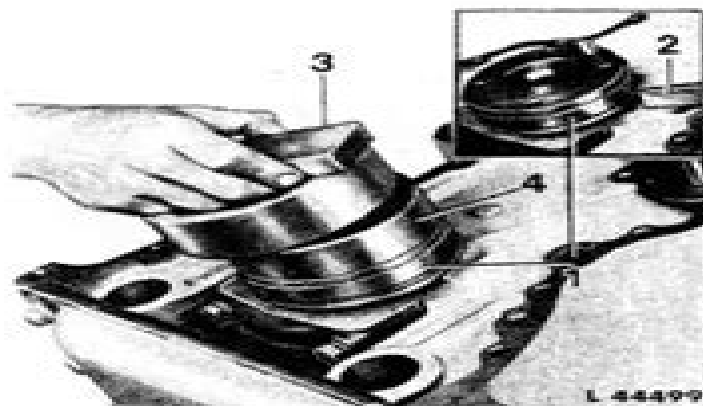


Fig. 4 — Removing Old Wear Ring - Pressing on New Wear Ring, Using Special Tools No. JD 251 and JD 251-3

- 1 Wear ring
- 2 Dull chisel
- 3 Special tool No. JD 251
- 4 Pilot ring No. JD 251-3

Removing Old Wear Ring

Score wear ring with a dull chisel at several places of its circumference. This will stretch the material so that the wear ring gets loose on the crankshaft and can be removed without using force (see fig. 4).

IMPORTANT: Do not score wear ring too deeply as crankshaft surface may be damaged.

Pressing on New Wear Ring

Position pilot ring 4 (fig. 4) - special tool No. JD 251-3 - against center of rear crankshaft face. Slide new wear ring (rounded edge of ring outward) over pilot ring and start wear ring onto crankshaft by hand. Avoid "cocking" or forcing the ring (use no force).

Place special tool 3 (fig. 4) - No. JD 251 - (as shown in fig. 4) over pilot ring until it contacts wear ring. Tap JD 251 driver lightly to drive wear ring on crankshaft until flat bar of driver 3 bottoms on pilot ring 4. Rotate driver while tapping with hammer (to prevent "cocking" of wear ring).

IMPORTANT: When assembling, be careful not to nick or damage polished wear ring surface (sealing face for oil seal ring in flywheel housing).

INSTALLATION

INSTALLING CRANKSHAFT AND BEARINGS

NOTE: New crankshaft bearings, except for the thrust bearing, may be installed at random. Used bearings should be installed at the same location from which they were removed. Observe the marks applied on removal.

Place bearing inserts in their bores in the cylinder block, observing the marks applied during removal of the crankshaft. Make sure tangs properly engage slots of cylinder block and that oil hole of bearing insert is aligned with oil bore of cylinder block.

Coat all bearing inserts and crankshaft journals with a film of oil. Carefully install crankshaft in cylinder block.

Place bearing inserts in bearing caps, making sure tangs are properly engaged. Coat bearing insert surfaces with a film of oil. Replace all bearing caps according to the marks so that the tangs of both bearing halves are on the same side (see fig. 5).

NOTE: If bearing inserts without lubrication grooves are installed or will be supplied as replacement parts, install them into the bearing caps. Do not install bearing inserts without lubrication grooves into bearing bores of cylinder block.

John Deere 830 Repair Manual

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