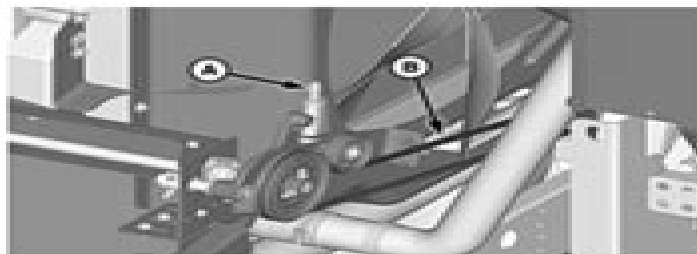


Loosen nuts (A) and remove rotary screen drive belt (B).
Install replacement belt and tighten nuts until washer is positioned between end of gauge and bottom of step.
Install previously removed shield, close separator access cover and lower handrail.

A—Nuts

B—Rotary Screen Drive Belt



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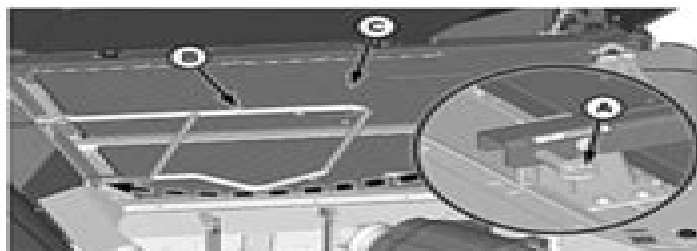
Rotary Screen Drive Belt—Replacing (S680)

CAUTION: Shut OFF engine, set parking brake and remove key.

Pull lock-out pin (A) and rotate handrail (B) up until handrail locks into place to open separator access cover (C).

A—Lock-Out Pin
B—Handrail

C—Separator Access Cover



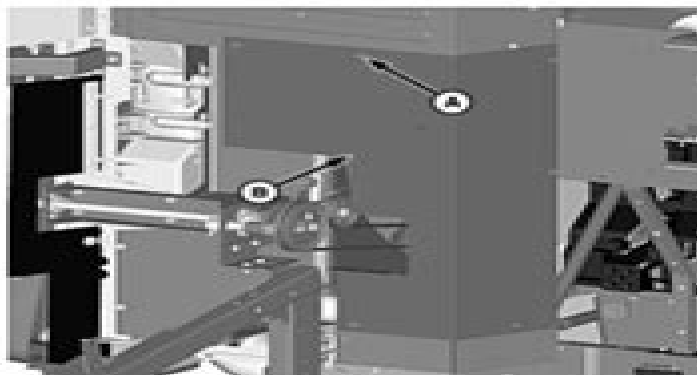
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Remove cap screws (A) and shield (B).

A—Cap Screws (8 Used)

B—Shield



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Continued on next page

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