

To disassemble, remove gear shield (1—Fig. 138), snap ring (2) and gear (3) from rear of shaft. Remove bearing retainer (5) mounting cap screws, then install two M10 x 50 cap screws into threaded holes of retainer and tighten evenly to remove retainer from clutch housing. Remove pto brake dowel pin (8). Remove thrust washer (6), snap ring (7) and bearing retaining ring (9). Reinstall gear (3) and rear snap ring

(7) onto shaft, then use the gear like a slide hammer to pull shaft and bearing from clutch housing. Remove front bearing (11) and bushing (13) from shaft if necessary. Lift sheet metal shield (1—Fig. 138A) with clutch shaft drive gear from clutch housing.

Inspect all parts and renew if necessary. To reassemble, reverse the disassembly procedure.

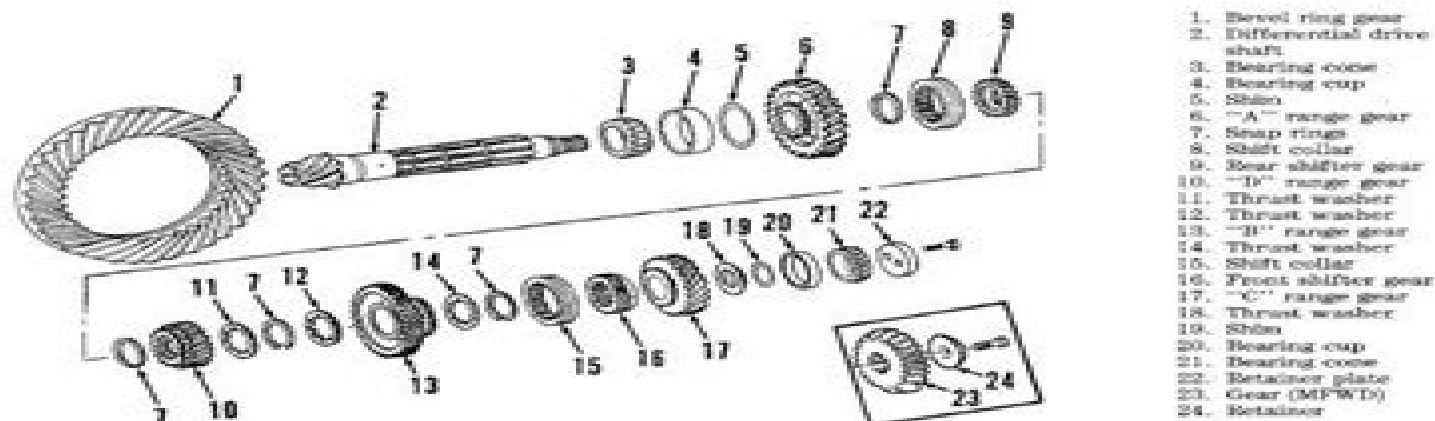


Fig. 136—Exploded view of differential drive shaft and associated parts. Gear (23) is used on models equipped with mechanical front-wheel drive. On Model 4650, thrust washer (12) must be installed with stepped side toward snap ring (7).

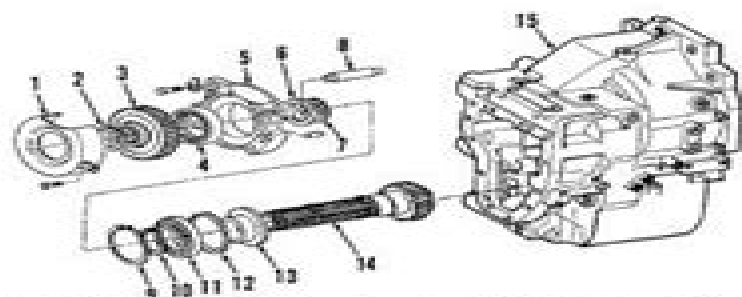


Fig. 138—Exploded view of mechanical front-wheel drive intermediate drive shaft and gear used on models equipped with Quad-Range transmission.

- | | |
|---------------------|------------------------|
| 1. Shield | 9. Snap ring |
| 2. Snap ring | 10. Snap ring |
| 3. Gear | 11. Needle bearing |
| 4. Roller bearing | 12. Washer |
| 5. Bearing retainer | 13. Bushing |
| 6. Thrust washer | 14. Intermediate shaft |
| 7. Snap ring | 15. Clutch housing |
| 8. Dowel pin | |

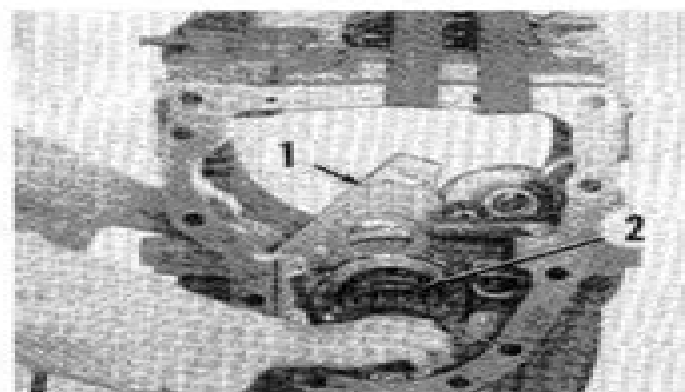


Fig. 138A—Clutch housing must be removed from tractor to remove sheet metal shield (1) and clutch shaft drive gear.

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John Deere D Shop Manual

Ed Bowker Staff, Staff Bowker, Ed



John Deere D Shop Manual:

John Deere Shop Manual John Deere, This individual Shop Manual is one unit of a series on agricultural wheel type tractors Contained in it are the necessary specifications and the brief but terse procedural data needed by a mechanic when repairing a tractor on which he has had no previous actual experience The material is arranged in a systematic order beginning with an index which is followed immediately by a Table of Condensed Service Specifications These specifications include dimensions fits clearances and timing instructions Next in order of arrangement is the procedures section In the procedures section the order of presentation starts with the front axle system and steering and proceeds toward the rear axle The last portion of the procedures section is devoted to the power take off and power lift systems Interspersed where needed in this section are additional tabular specifications pertaining to wear limits torquing etc **John Deere Shop Manual:**

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