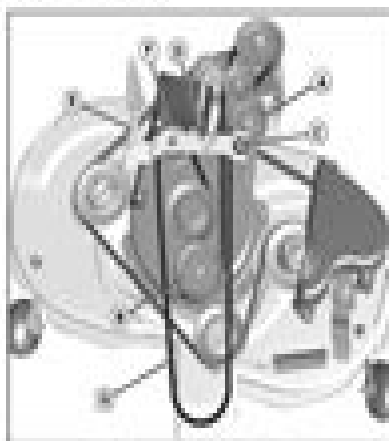


## Replacing Mower Drive Belts

### Replacing Primary Mower Drive Belt

1. Park machine safely. (See Parking Safety in SAFETY section.)
2. Allow engine and muffler to cool completely.
3. Remove mower deck.



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4. Remove hardware and sheaves (A) and (B).

**CAUTION: Avoid injury! Components are installed under spring tension. Wear eye protection and use proper tools when installing and removing components with spring tension.**

5. Remove hardware (C) and idler arm (D), being careful to move arm carefully while disconnect spring (E) from idler arm.
6. Remove hardware and sheave (F) from idler arm.
7. Remove primary drive belt (G) from around all remaining sheaves.
8. Inspect belt for wear or damage; replace as necessary.
9. Clean top surface of mower deck and sheaves.

**IMPORTANT: Avoid damage! The belt will be damaged if installed wrong. Route the belt properly through belt guides. See belt routing label on mower deck.**

10. Install belt around sheave (F) and install sheave back onto idler arm (D). Install spring (E) and idler arm back onto deck with hardware (C).

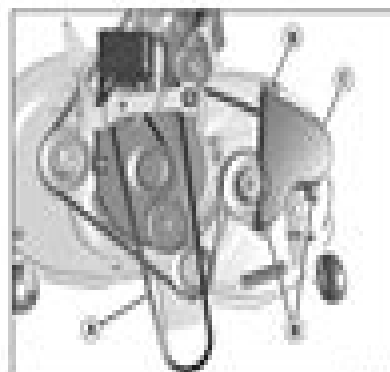
11. Install belt around sheaves (A) and (B) and install on

mower deck, as shown. Route belt around any remaining sheaves. Make sure belt is in the groove of each sheave, there is no twist in the belt.

12. Tighten sheave and idler arm hardware to 34 ftm (40 N-m).
13. Install mower deck.

### Replacing Secondary Mower Drive Belt

1. Park machine safely. (See Parking Safety in SAFETY section.)
2. Allow engine and muffler to cool completely.
3. Remove mower deck.

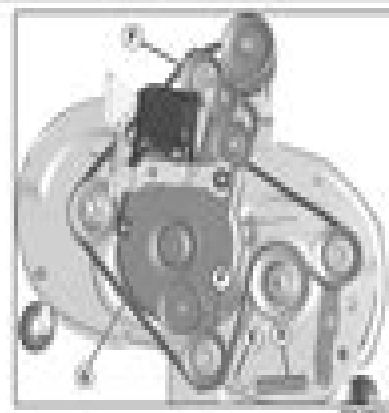


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4. Remove primary drive belt (H).
5. Remove three bolts (I) and left belt shield (J).
6. Remove secondary drive belt.



**CAUTION: Avoid injury! Component is spring-assisted and under tension. Injury can occur if spring-assisted component is released suddenly.**



- Remove spring (K) from deck hook (L).
  - Loosen hardware for two sheaves (M).
  - Remove mower belt (N).
7. Inspect belt for wear or damage; replace as necessary.
  8. Clean top surface of mower deck and sheaves.

**IMPORTANT: Avoid damage! The belt will be damaged if installed wrong. Route the belt properly through belt guides. See belt routing label on mower deck.**

9. Install belt on mower deck as shown. Make sure belt is in the groove of each sheave, there is no twist in the belt, and the belt is inside belt guides on sheaves.
10. Tighten sheave hardware to 34 ftm (40 N-m).
11. Install spring back onto deck hook.
12. Install belt shield on top of mower deck. Secure with three bolts.
13. Install mower deck.

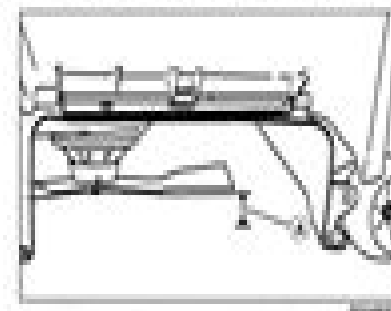
## Checking for Bent Mower Blades



**CAUTION: Avoid injury! Blades are sharp. Always wear gloves when handling blades or working near blades. Replace blades if defective. Never straighten or weld them.**

1. Park machine safely. (See Parking Safety in the SAFETY section.)

2. Raise mower deck to highest position to access blades.



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**Picture Note: Mower deck with side discharge used for illustration.**

3. Measure distance (A) between blade tip and flat ground surface.
4. Rotate blade 180° and measure distance between other blade tip and flat ground surface.
5. Install new blade if the difference between the two measurements is more than 3 mm (1/8 in.).
6. Repeat for all blades.

## Servicing Mower Blades



**CAUTION: Avoid injury! Rotating blades are dangerous. Before adjusting or servicing mower:**

- Disconnect spark plug wire(s) or battery negative (-) cable to prevent engine from starting accidentally.
- Always wear gloves when handling mower blades or working near blades.

### Removing Mower Blades

1. Park machine safely. (See Parking Safety in the SAFETY

# John Deere X300r Service Manual

**R Pring**



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