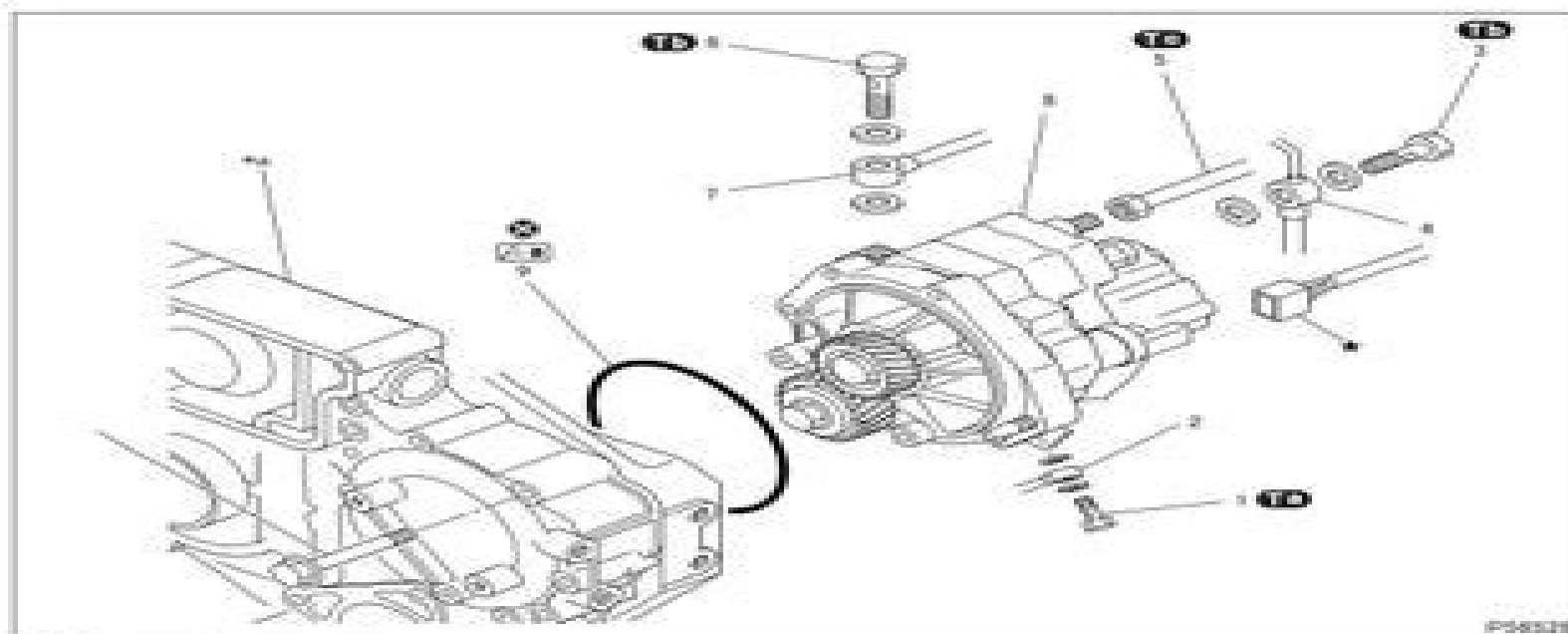


# MITSUBISHI 4M50 HIGH PRESSURE FUEL SUPPLY PUMP



## ● Removal sequence

- |                    |                               |                       |
|--------------------|-------------------------------|-----------------------|
| 1 Eyebolt          | 5 Fuel pipe                   | 9 O-ring              |
| 2 Oil pipe         | 6 Eyebolt (with gauge filter) | *a: Front case        |
| 3 Eyebolt          | 7 Fuel suction pipe           | ⊗: Non-reusable parts |
| 4 Fuel return pipe | 8 Supply pump                 |                       |

## CAUTION

- Contact each seating surface fully and evenly, tighten the bolt or nut temporarily, and finally tighten it to the specified torque.
- Have the injection pump assembly serviced by a BOSCH service station.
- Dirt and dust in the injection pump assembly can seriously detract from engine performance. To prevent this from happening, fully cover all open joints after removing any pipes or hoses.

## ● Installation sequence

Follow the removal sequence in reverse.

## CAUTION

- Make sure that the harness (marked with " \* ") of MPROP (rail pressure control valve) is connected to the supply pump before starting the engine. Starting the engine without connection causes a malfunction.

Mitsubishi 4M50 Engine Parts contact email:  
[EngineParts@HeavyEquipmentRestorationParts.com](mailto:EngineParts@HeavyEquipmentRestorationParts.com)  
 Phone: 269 673 1638

# Mitsubishi 4m50t Service Manual

**Camilla Rothe**



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