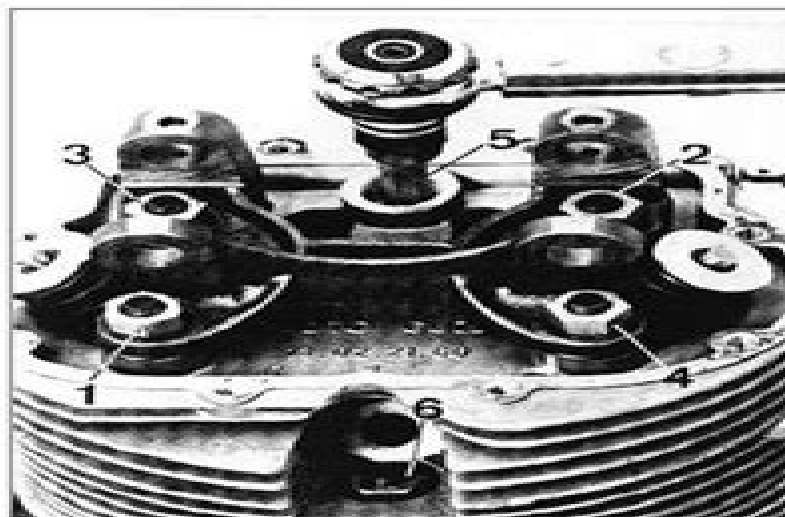


Fully compressed: 19.75-20.25 mm. long (.778-.794).  
If the springs are shorter than above or have a lower load, replace them.

### 12.9 REFITTING THE VALVE SPRING ASSEMBLY ON THE CYLINDER HEADS

- insert the valve in its guide;
  - on the valve stem fit;
  - adjusting shims, if necessary;
  - bottom collar;
  - inner spring;
  - outer spring;
  - top collar;
  - fit tool 10 90 72 00 (12 in fig. 46) on the top collar and at the center of the valve head. Screw in the tool until both collars can be mounted.
- Remove tool and proceed likewise for the other valve.



49

### 12.10 ASSEMBLING THE CYLINDER BARRELS (fig. 53)

Be sure oil passage -A- in the crankcase is in line with the hole in base gasket -B-, the hole of cylinder -C- with holes -A- and -B-, and the hole of head gasket -D- with holes -A-, -B-, -C-. Also don't forget to fit seals -E- on the short studs after fitting the cylinder base gasket.

### 12.11 REFITTING THE CYLINDER HEADS ON THE CYLINDERS

When refitting these (see arrow -A-), ensure that the lubrication hole in the cylinder is lined up with the hole in the gasket (arrow B) and the hole in the cylinder head (arrow -C-, fig. 49-1). Don't forget to tighten the studs and the nuts in a diagonal sequence (1-2-3-4-5-6) and to set the torque wrench at 4 = 4.2 kgm (29-30 lbs), also to change all gaskets and seals.

### 12.12 CYLINDER BARRELS

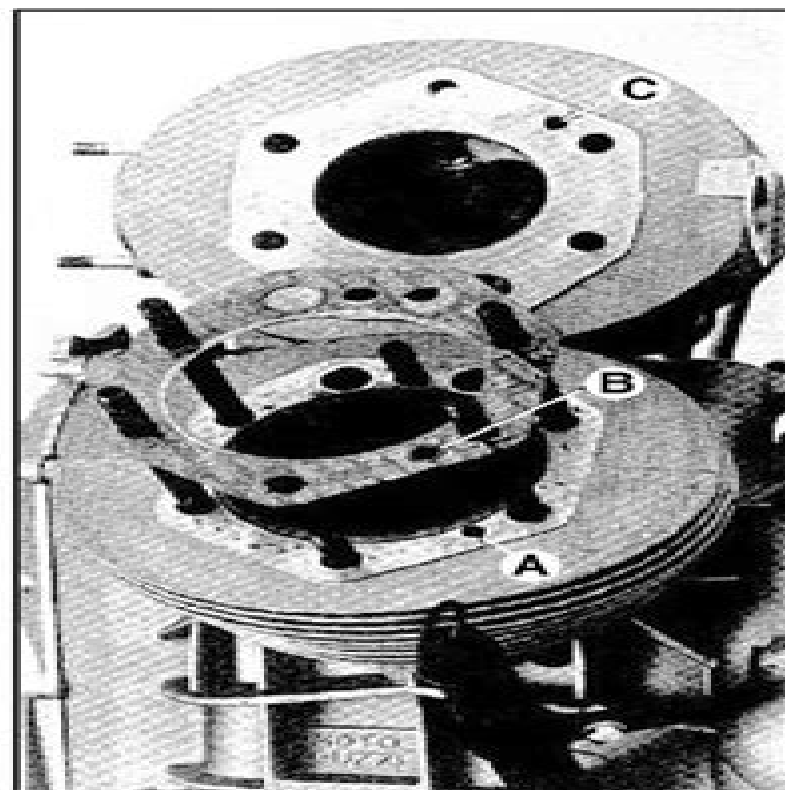
#### Checking wear

The cylinder bore should be measured at 3 different heights, turning the gauge at 90°. The dial gage has to be previously set to zero on the slip ring (see fig. 50 and drawing fig. 51). Ensure also that all cylinders and pistons are marked with the same letter (-A- or -B-) as shown by the arrow in fig. 51-1.

#### Selection of cylinder diameter

GRADING -A-	GRADING -B-
88.000-88.009 mm (3.4645-3.4648")	88.009-88.018 (3.4648-3.4652")

**NB** - Cylinders must always be matched with pistons of same grading.



49/1

# Moto Guzzi 1000 Sp Service Repair Workshop Manual

**John Haynes**



## **Moto Guzzi 1000 Sp Service Repair Workshop Manual:**

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## **Table of Contents Moto Guzzi 1000 Sp Service Repair Workshop Manual**

1. Understanding the eBook Moto Guzzi 1000 Sp Service Repair Workshop Manual
  - The Rise of Digital Reading Moto Guzzi 1000 Sp Service Repair Workshop Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Moto Guzzi 1000 Sp Service Repair Workshop Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Moto Guzzi 1000 Sp Service Repair Workshop Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Moto Guzzi 1000 Sp Service Repair Workshop Manual
  - Personalized Recommendations
  - Moto Guzzi 1000 Sp Service Repair Workshop Manual User Reviews and Ratings
  - Moto Guzzi 1000 Sp Service Repair Workshop Manual and Bestseller Lists
5. Accessing Moto Guzzi 1000 Sp Service Repair Workshop Manual Free and Paid eBooks

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  - Moto Guzzi 1000 Sp Service Repair Workshop Manual eBook Subscription Services
  - Moto Guzzi 1000 Sp Service Repair Workshop Manual Budget-Friendly Options
6. Navigating Moto Guzzi 1000 Sp Service Repair Workshop Manual eBook Formats
    - ePub, PDF, MOBI, and More
    - Moto Guzzi 1000 Sp Service Repair Workshop Manual Compatibility with Devices
    - Moto Guzzi 1000 Sp Service Repair Workshop Manual Enhanced eBook Features
  7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of Moto Guzzi 1000 Sp Service Repair Workshop Manual
    - Highlighting and Note-Taking Moto Guzzi 1000 Sp Service Repair Workshop Manual
    - Interactive Elements Moto Guzzi 1000 Sp Service Repair Workshop Manual
  8. Staying Engaged with Moto Guzzi 1000 Sp Service Repair Workshop Manual
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Moto Guzzi 1000 Sp Service Repair Workshop Manual
  9. Balancing eBooks and Physical Books Moto Guzzi 1000 Sp Service Repair Workshop Manual
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Moto Guzzi 1000 Sp Service Repair Workshop Manual
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine Moto Guzzi 1000 Sp Service Repair Workshop Manual
    - Setting Reading Goals Moto Guzzi 1000 Sp Service Repair Workshop Manual
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of Moto Guzzi 1000 Sp Service Repair Workshop Manual
    - Fact-Checking eBook Content of Moto Guzzi 1000 Sp Service Repair Workshop Manual
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development



- Exploring Educational eBooks

### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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