

M-CODE LIST

┌: Standard ─: Option #: EIA/ISO

M-CODE	Function	Description	Z-axis	M	Remarks
M00	Programmed stop	When this function is read, the execution of the program stops and the PROGRAM STOP lamp lights up. The spindle and milling spindle also stops at this time.	┌	┌	
M01	Optional stop	When using this function, turn the [OPTIONAL STOP] menu ON. The movement is similar to that of M00. The spindle and milling spindle stops at this time. When the [OPTIONAL STOP] menu is OFF, M01 is ignored.	┌	┌	
M02	Program end	When this function is read, the spindle stops rotating and the blast of air and coolant also stop. Then it resets the functions of the NC unit and stops its movement. In cases other than the tape operation mode, it functions in a manner similar to M30. (REWIND)	┌	┌	
M03	Spindle normal rotation	The turning spindle undergoes normal rotation by means of this function.	┌	┌	
M04	Spindle reverse rotation	The turning spindle undergoes reverse rotation by means of this function.	┌	┌	
M05	Spindle stop	Stops the spindle rotated by M03, M04.	┌	┌	
M06					
M07					
M08	Coolant ON	The coolant device goes into operation and the cutting fluid flows out of the nozzle.	┌	┌	
M09	Coolant OFF	Turn OFF all air blasts and coolants. Although 4 M-codes can be specified in a block at the same time, other coolants cannot be specified before M09 in the block, at the same time.	┌	┌	
M10					
M11					
M15					
M16	Spindle orientation 0°	The spindle undergoes orient stop at the standard angle of 0°.	─	─	
M17	Spindle orientation 120°	The spindle undergoes orient stop at an angle of 120°.	─	─	
M18	Spindle orientation 240°	The spindle undergoes orient stop at an angle of 240°.	─	─	
M19	Spindle orientation as specified	It undergoes orient stop at a specified angle by means of the command (M19S°) given simultaneously with the S-code. The unit is 0.1°. When there is a single command with no S-code, it undergoes orient stop at a 0° angle.	─	─	
M20	Robot service request 1	Service is requested to Robots.	─	─	
M21	Robot service request 2	Service is requested to Robots.	─	─	
M22	Robot service request 3	Service is requested to Robots.	─	─	
M23	Robot service request 4	Service is requested to Robots.	─	─	
M24	Robot service request 5	Service is requested to Robots.	─	─	

4 M-CODE LIST

4-2

┌: Standard ─: Option #: EIA/ISO

M-CODE	Function	Description	Z-axis	M	Remarks
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Table of Contents Mazak M Code List

1. Understanding the eBook Mazak M Code List
 - The Rise of Digital Reading Mazak M Code List
 - Advantages of eBooks Over Traditional Books
2. Identifying Mazak M Code List
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mazak M Code List
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mazak M Code List
 - Personalized Recommendations
 - Mazak M Code List User Reviews and Ratings
 - Mazak M Code List and Bestseller Lists
5. Accessing Mazak M Code List Free and Paid eBooks
 - Mazak M Code List Public Domain eBooks
 - Mazak M Code List eBook Subscription Services
 - Mazak M Code List Budget-Friendly Options

6. Navigating Mazak M Code List eBook Formats
 - ePub, PDF, MOBI, and More
 - Mazak M Code List Compatibility with Devices
 - Mazak M Code List Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mazak M Code List
 - Highlighting and Note-Taking Mazak M Code List
 - Interactive Elements Mazak M Code List
8. Staying Engaged with Mazak M Code List
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mazak M Code List
9. Balancing eBooks and Physical Books Mazak M Code List
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mazak M Code List
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mazak M Code List
 - Setting Reading Goals Mazak M Code List
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mazak M Code List
 - Fact-Checking eBook Content of Mazak M Code List
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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