



FOR CUTTING & FORMING TAPS

# TAP DRILL RECOMMENDATIONS



Tap Size & Pitch		Cutting Taps		Forming Taps	
Inch	Metric	Drill Size	Dec. Equiv.	Drill Size	Dec. Equiv.
0-80		3/64	.0469	54	.0050
	M1.6 x 0.35	1.25	.0490	1.45	.0571
	M1.6 x 0.35	1.45	.0571	1.65	.0650
1-64		53	.0095	51	.0070
1-72		53	.0095	51	.0070
	M2 x 0.40	1.80	.0630	1.80	.0709
2-56		50	.0090	5/64	.0781
2-64		50	.0090	47	.0785
	M2.2 x 0.45	1.75	.0649	2.00	.0787
	M2.5 x 0.45	2.05	.0807	2.30	.0908
3-48		47	.0785	43	.0890
3-56		46	.0810	3.50	.0900
4-40		43	.0890	38	.1015
4-48		42	.0905	2.80	.1024
	M3 x 0.50	2.50	.0984	3/16	.1094
5-40		38	.1015	33	.1130
5-44		37	.1040	2.90	.1142
	M3.5 x 0.60	2.80	.1142	3.20	.1280
6-32		36	.1065	5/8	.1250
6-40		33	.1130	3.25	.1280
	M4 x 0.70	3.30	.1299	3.75	.1478
8-32		29	.1360	25	.1495
8-36		29	.1360	24	.1520
	M4.5 x 0.75	3.75	.1478	4.10	.1614
10-24		26	.1470	11/64	.1719
10-32		21	.1580	16	.1770
	M5 x 0.80	4.20	.1654	14	.1820
12-24		18	.1770	8	.1990
12-28		15	.1800	7	.2010
	M6 x 1.00	5.00	.1969	7/32	.2188
1/4-20		7	.2010	1	.2280
1/4-28		3	.2130	15/64	.2345
	M7 x 1.00	6.00	.2362	F	.2570
5/16-18		F	.2570	L	.2900
5/16-24		I	.2730	M	.2900
	M8 x 1.25	8.75	.2638	7/40	.2913
	M8 x 1.00	7.00	.2756	19/64	.2968
3/8-16		O	.3125	5	.3485
3/8-24		Q	.3320	T	.3680
	M10 x 1.50	8.50	.3348	12	.3680
	M10 x 1.25	8.75	.3425	9/40	.3701
7/16-14		U	.3690	V	.4040
7/16-20		25/64	.3906	2	.4130
	M12 x 1.75	10.25	.4018	11/20	.4428
	M12 x 1.25	10.80	.4252	11/40	.4528
1/2-13		27/64	.4219	15/32	.4602
1/2-20		29/64	.4531	12/25	.4620
	M14 x 2.00	12.00	.4724	33/64	.5158
9/16-12		31/64	.4844	13/32	.5312
9/16-18		33/64	.5158	13/50	.5315

Tap Size & Pitch		Cutting Taps		Forming Taps	
Inch	Metric	Drill Size	Dec. Equiv.	Drill Size	Dec. Equiv.
5/8-11		17/32	.5312	14/15	.5807
5/8-18		37/64	.5781	15/16	.6004
	M16 x 2.50	14.00	.5512	19/32	.5938
	M16 x 1.50	14.50	.5709	15/16	.6004
	M16 x 2.50	15.50	.6102	39/64	.6094
	M16 x 1.50	16.50	.6496	17/16	.6791
3/4-10		21/32	.6562	45/64	.7031
3/4-16		11/16	.6875	23/32	.7188
	M20 x 2.50	17.50	.6890	"	"
	M20 x 1.50	18.50	.7280	"	"
	M22 x 2.50	19.50	.7677	"	"
	M22 x 1.50	20.50	.8071	"	"
7/8-9		49/64	.7656	"	"
7/8-14		13/16	.8125	"	"
	M24 x 3.00	21.00	.8268	"	"
	M24 x 2.00	22.00	.8661	"	"
1-8		7/8	.8750	"	"
1-12		39/64	.9219	"	"
	M27 x 3.00	24.00	.9449	"	"
	M27 x 2.00	25.00	.9843	"	"
1 1/8-7		53/64	.9844	"	"
1 1/8-12		1 3/64	1.0489	"	"
	M30 x 3.50	26.50	1.0430	"	"
	M30 x 2.00	28.00	1.1024	"	"
1 1/4-7		1 7/64	1.1094	"	"
1 1/4-12		1 15/64	1.1719	"	"
	M33 x 3.50	29.50	1.1614	"	"
	M33 x 2.00	31.00	1.2206	"	"
1 3/8-6		1 7/32	1.2188	"	"
1 3/8-12		1 19/64	1.2969	"	"
	M36 x 4.00	32.00	1.2990	"	"
	M36 x 3.00	33.00	1.2992	"	"
1 1/2-6		1 11/32	1.3438	"	"
1 1/2-12		1 27/64	1.4219	"	"
	M39 x 4.00	35.00	1.3780	"	"
	M39 x 3.00	36.00	1.4173	"	"

PIPE TAPS: NPT, NPTF, NPSM, NPSC, NPSP					
NPT & NPTF					
Nominal Pipe Tap Size	Minimum Flute Length	NPSM	NPSC	NPSC	NPTF
1/16-27	C (.242)	A (.234)	—	.250	D (.248)
1/8-27	O (.302)	21/64	T (.305)	O (.302)	R (.308)
1/4-18	7/16	27/64	15/32	7/16	27/64
3/8-18	9/16	9/16	.625"	37/64	37/64
1/2-14	45/64	11/16	15.0 mm	15.0 mm	15.0 mm
3/4-14	29/32	27/64	61/64	59/64	59/64
1-11 1/2	1 5/8	1 1/8	1 13/16	1 5/8	1 5/8
1 1/4-11 1/2	1 31/64	1 19/32	1 25/64	1 47/64	—
1 1/2-11 1/2	1 23/32	1 45/64	1 25/32	1 47/64	—
2-11 1/2	2 3/16	2 11/64	2 1/4	2 13/64	—

■ METRIC 
 ■ FRACTIONAL 
 ■ WIRE GAGE 
 ■ LETTER SIZE

# Machine Tapping Guide

**United States. Patent Office**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the United States Patent Office text.

## Machine Tapping Guide:

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**Screwcutting** Marcus Bowman,2015-08-31 Screwcutting is a guide to the theory and practice of threads and thread making whether that is threading a hole using hand tools or cutting a thread using a lathe The book covers details of the major threadforms such as metric Whitworth and Unified threads as well as the British Association BA and Model Engineering ME and MME series the smaller metric and Unified threads pipe threads and specialist threads such as ACME trapezoidal and RMS microscope threads Techniques for making threads manually as well as screwcutting in the lathe are also covered As well as covering the basics of screwcutting this book examines higher level and advanced techniques using case studies to demonstrate what can be achieved fine accurate and well finished work Illustrated throughout Machine tools Charles James Appleby,1897 **American Machinist** ,1900 **Automotive Industries** ,1921 Official Gazette of the United States Patent Office United States. Patent Office,1900 **Scientific Canadian Mechanics' Magazine and Patent Office Record** Canada. Patent Office,1889 **The Canadian Patent Office Record and Register of Copyrights and Trade Marks** ,1928 **Machinery** Lester Gray French,1907 **Official Gazette of the United States Patent Office** USA Patent Office,1899 *The Tool Engineer* ,1942 *American Machinist & Automated Manufacturing* ,1924 **Machinery** Fred Herbert Colvin,Lester Gray French,1906 *Iron Age* ,1898 **Michigan Manufacturer & Financial Record** ,1925 **Kempthorne's Railway Stores Price Book** William Oke Kempthorne,1909 **Automotive Industries, the Automobile** ,1921 **Western Machinery and Steel World ...** ,1928 **Automotive Industries** ,1951 *Michigan Manufacturer and Financial Record* ,1925

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web figure 1 planar and trench mosfet die layers power mosfet die is composed of many individual cells or planar strips connected in parallel with a meshed gate connection planar hexfetm1 structure trench structure top view figure 2 r buried source poly metal gate metal cut taken along a a line source metal dielectric

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web using lower threshold mosfets designed for interfacing with ttl and cmos logic gates that have thresholds as low as 1.5v to 2.0v are available power mosfets can be used to control the movement of dc motors or brushless stepper motors directly from computer logic or by using pulse width modulation pwm type controllers

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web circuit model with parasitic parametric red color is shown in fig 1 c p is the sum of the diode junction capacitance and the paralleled capacitance of load inductor l d is the total parasitic

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web this circuit is used to test n mosfets the power kind e.g. irf830 whether it works or not if it is not working the led will not flash if mosfet is working it will operate in the astable multivibrator circuit causing the led to flash here is the circuit diagram

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web ece 255 mosfet circuits 8 february 2018 in this lecture mosfet will be further studied 1 current voltage characteristics of mosfet 1.1 circuit symbols here the n channel enhancement type mosfet will be considered the circuit symbols for mosfet in shown in figure 1 in figure 1 a an arrow is shown in the terminal b or the body

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web follow the below steps to conduct the diode test 1 for this test set the multimeter in the diode mode 2 for n channel mosfet connect the red probe positive to the source and black one at the drain common the body diode is in forward bias condition this way

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know that the gate is blown and you can discard the fet to test anything else you need a circuit but that circuit can be very simple for instance a decent overall tester might be

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web one 220e resistor one general purpose led one pushbutton switch 3 how to test a mosfet you can use two main

techniques to test the effectiveness of a mosfet these include using a measuring meter and using electronic components

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web context 1 stacked mosfet unit is tested as a switch that functions delivering high repetition rate high voltage pulses to a load resistor fig 5 shows the test circuit the capacitor

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web oct 18 2010 if mosfet is working it will operate in the astable multivibrator circuit causing the led to flash a bad mosfet will not cause the led to flash below is the circuit diagram the other half of the astable utilizes an npn transistor to make the circuit cheap

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web two power mosfets in d2pak surface mount packages operating as switches each of these components can sustain a blocking voltage of 120 v in the off state and can conduct a continuous current of 30 a in the on state dissipating up to about 100 w and controlling a load of over 2000 w a matchstick is pictured for scale the metal oxide semiconductor

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web feb 23 2020 this simple mosfet tester does a quick job of testing both enhanced mode type n and p channel mosfets it checks for shorts between gate drain and source designed by henry bowman

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web table of contents this application note describes methods for measuring power mosfet characteristics both with a curve tracer and with special purpose test circuits measuring power mosfet characteristics topics covered 99981231160000 0800 converting the nomenclature from bipolars to mosfets p channel power mosfets

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web below is the circuit diagram the other half of the astable utilizes an npn transistor to make the circuit cheap almost any npn transistor will work in this circuit the npn transistor to the right is used as a common emitter buffer that also drives the led as it receives pulses from the mosfet drain

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a ti mujer que naciste para brindar amor a ti que tienes esa luz especial en el corazon a ti que brillas en la casa el trabajo y la pasion a ti te deseo que cumplas con toda esa

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crearè en mis pensamientos bonitos versos de ternura

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eres quien hace que mi corazón se sienta completo eres tú quien me hace sentir vivo tu belleza es como una rosa me cautiva el corazón y el alma no puedo imaginar mi vida sin ti

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ay mi bella amiga que hermoso poema tan lleno de sentimientos nos has dedicado a todas las mujeres incluyéndote a ti una bella niña que se va camino a ser una gran y madura

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ventajas la poesía puede ser una forma de expresar tus sentimientos de manera muy profunda y conmovedora lo cual puede resultar muy romántico y atractivo para una mujer