

# SUZUKI

SUZUKI AMERICA CORPORATION  
3251 E. Imperial Way  
P.O. Box 1100  
Brea, California 92621

## SUZUKI DT2

To determine model and year of manufacture of Suzuki outboard motors, refer to numbers located on motor clamp bracket. The first six characters indicate the model and second six characters are motor serial number. The first character of serial number indicates year of manufacture. The years 1977, 1978 and 1979 are identified by the letters "C," "D" and "F" respectively. Starting with 1980, the first number in serial number corresponds with model year. For example, if first number in serial number is 1, model year is 1981.

## CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

### TUNE-UP

Rp/rpm	24500
Bore	41.0 mm (1.614 in.)
Stroke	37.8 mm (1.488 in.)
Displacement	50 cc (3.05 cu. in.)
Spark Plug:	
NGK	825HS
Electrode gap	0.5-0.6 mm (0.020-0.023 in.)
Magneto:	
Breaker point gap	0.3-0.4 mm (0.012-0.016 in.)
Carburetor:	
Make	Mikuni
Model	VM-11-10
Fuel/Oil Ratio	See Text

### SIZES—CLEARANCES

Piston Ring End Gap	0.10-0.25 mm (0.004-0.010 in.)
Piston to Cylinder Clearance	0.053-0.060 mm (0.0021-0.0024 in.)
Piston Pin Diameter	11.996-12.000 mm (0.4723-0.4724 in.)

### SIZES—CLEARANCES CONT.

Crankshaft Runout at Main Bearing Journal (Max.)	0.03 mm (0.0012 in.)
Connecting Rod Small End Side Shake (Max.)	3.0 mm (0.118 in.)

### TIGHTENING TORQUES

Cylinder Head	8-12 N·m (6-9 ft.-lbs.)
Crankcase	8-12 N·m (6-9 ft.-lbs.)
Reed Plate	0.5-0.75 N·m (4.5-6.6 in.-lbs.)
Flywheel Nut	40-50 N·m (30-37 ft.-lbs.)
Standard Screws:	
5 mm	2-4 N·m (18-36 in.-lbs.)
6 mm	4-7 N·m (36-62 in.-lbs.)
8 mm	10-16 N·m (89-141 in.-lbs.)
10 mm	22-35 N·m (195-310 in.-lbs.)

## Manual Motor Suzuki Dt 15

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## **Manual Motor Suzuki Dt 15:**

**Outboard Motor Service Manual** Intertec Publishing, 1987 Detailed tips on periodic servicing troubleshooting general maintenance and repair are explicitly outlined in this manual Repair is easy with the specifications and step by step repair procedures included for hundreds of models Volume II covers models with 30hp and above **The United States Catalog**, 1953 *Motorboating - ND*, 1984-01 Cumulated Index to the Books, 1953 A world list of books in the English language World Fishing, 1978 Lakeland Boating, 1985 *WALNECK'S CLASSIC CYCLE TRADER, APRIL 2004* Causey Enterprises, LLC, *Field & Stream*, 1988-03 FIELD STREAM America's largest outdoor sports magazine celebrates the outdoor experience with great stories compelling photography and sound advice while honoring the traditions hunters and fishermen have passed down for generations Beyond Health and Normality Roger N. Walsh, Deane H. Shapiro, 1983 Tidy's Physiotherapy E-Book Stuart Porter, 2013-01-17 A classic textbook and a student favourite Tidy's Physiotherapy aims to reflect contemporary practice of physiotherapy and can be used as a quick reference by the physiotherapy undergraduate for major problems that they may encounter throughout their study or while on clinical placement Tidy's Physiotherapy is a resource which charts a range of popular subject areas It also encourages the student to think about problem solving and basic decision making in a practice setting presenting case studies to consolidate and apply learning In this fifteenth edition new chapters have been added and previous chapters withdrawn continuing its reflection of contemporary education and practice Chapters have again been written by experts who come from a wide range of clinical and academic backgrounds The new edition is complemented by an accompanying online ancillary which offers access to over 50 video clips on musculoskeletal tests massage and exercise and an image bank along with the addition of crosswords and MCQs for self assessment Now with new chapters on Reflection Collaborative health and social care interprofessional education Clinical leadership Pharmacology Muscle imbalance Sports management Acupuncture in physiotherapy Management of Parkinson's and of older people Neurodynamics Part of the Physiotherapy Essentials series core textbooks for both students and lecturers Covers a comprehensive range of clinical academic and professional subjects Annotated illustrations to simplify learning Definition Key Point and Weblink boxes Online access to over 50 video clips and 100's of downloadable images <http://evolve.elsevier.com> Porter Tidy Online resources via Evolve Learning with video clips image bank crosswords and MCQs Log on and register at <http://evolve.elsevier.com> Porter Tidy Case studies Additional illustrations

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