

# MERCRUISER "120-140-165" MARINE ENGINES

## INSTALLATION MANUAL

Printed in U.S.A.

C-90-76235 (6/76)

### ENGINE INSTALLATION AND ALIGNMENT

**NOTE:** It is necessary that the transom plates and Side-Guide steering be installed **BEFORE** PROCEEDING with "Engine Installation". Refer to Stern Drive Installation Manual.

1. Lift engine with an overhead hoist, using suitable sling and lifting eyes on engine.

**NOTE:** Remove plastic shipping plug from engine coupling spline and lubricate spline with Multipurpose Lubricant (C-90-63258) which is supplied with stern drive.

2. Place following parts (Figure 1) on top of lower transom plate engine mounting brackets in order listed:
  - a. Large fiber washer
  - b. Special split lockwasher inside diameter of large fiber washer

**NOTE:** Be sure that special split lockwasher is between bottom of rubber mount and transom plate to prevent wrapup of mount when tightening the bolt.

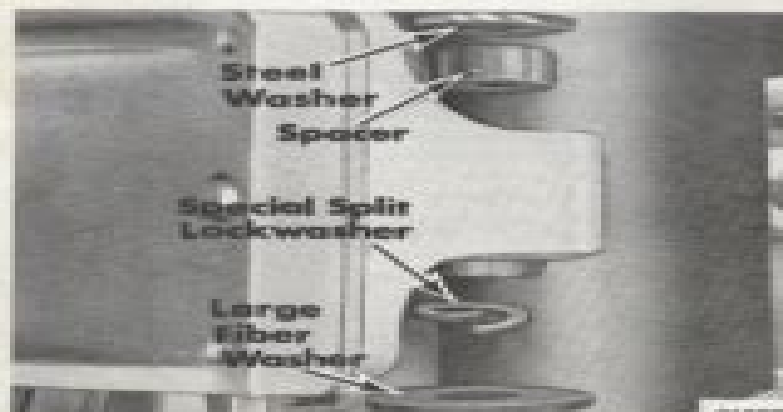


Figure 1. Engine Mounting Bracket Parts

3. Place engine over transom plate mounting brackets. Place hose clamps over rubber exhaust tube and position tube over manifold outlet. Tighten hose clamps securely. (Figure 2)
4. Place steel washers and spacers on mounting bolts and insert bolts down thru engine mounts, washers and mounting brackets. (Figure 2) Thread elastic stop nuts on bolts. Do not tighten.
5. Install front engine mounting bracket (B-32778, 1044")

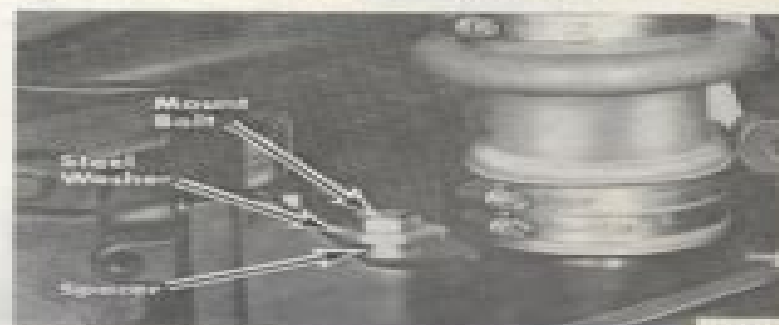


Figure 2. Exhaust Tube and Mounting Bolt Installed

6. Position front mounting bracket so that bracket forms a 90° angle with boat centerline. Adjust front mounting bracket by turning adjusting nuts until bracket rests firmly on mount location in boat to relieve bolt tension. (Figure 3) Bracket mounting area of boat should be constructed so that bracket can be fastened securely.

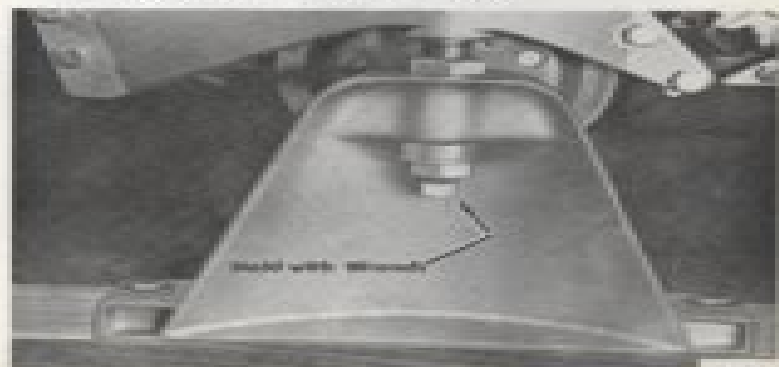


Figure 3. Installing Front Engine Mounting Bracket

# **Mercuriser 120 140 Manual**

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