

**MERCURY**  
MerCruiser

**454 MAG MPI**

MULTI PORT INJECTION

WARNING  
LEAVING THE OUTBOARD MOTOR  
UNATTENDED WHILE IT IS RUNNING  
IS A SERIOUS SAFETY HAZARD.  
ALWAYS WEAR YOUR SEATBELT.  
NEVER DRINK AND DRIVE.

# **Mercury 454 Magnum Repair Manual**

**Arturo Cuomo**



## **MerCruiser 454 Magnum Repair Manual:**

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