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## REPAIR INSTRUCTIONS

16. Remove the instrument panel upper coil screws.

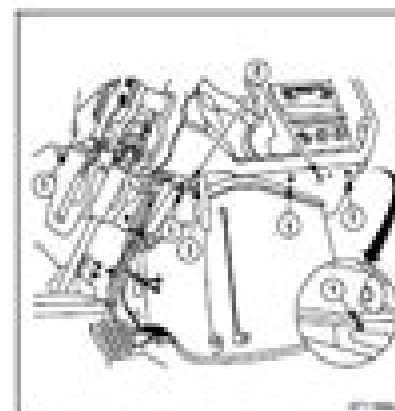


Figure 16 — Instrument Panel Lower Bolts

1. Lower Instrument Panel Bolts (2)

17. Remove the lower instrument panel retaining bolts. Lift the IP assembly upward 1-2 inches to clear the lower alignment pins.

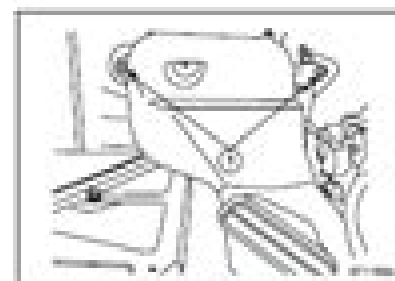


Figure 17 — Fresh Air Intake Plenum Bulkhead Bolts

1. Fresh Air Intake Plenum Bulkhead Bolts (2)

18. Pull the IP assembly forward to gain access to the fresh air intake plenum bulkhead bolts.

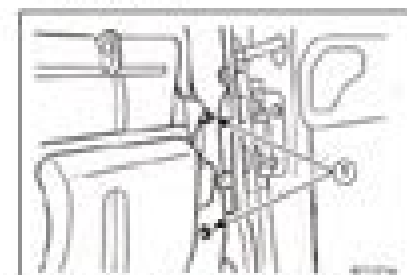


Figure 18 — Instrument Panel A-Pool Bracket Bolts

1. Instrument Panel A-Pool Bracket Bolts (2)



Figure 19 — Remove Instrument Panel A-Pool Bracket

1. Instrument Panel A-Pool Bracket

# Mack 2015 Owners Manual

**Jiyuan Zhang**



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