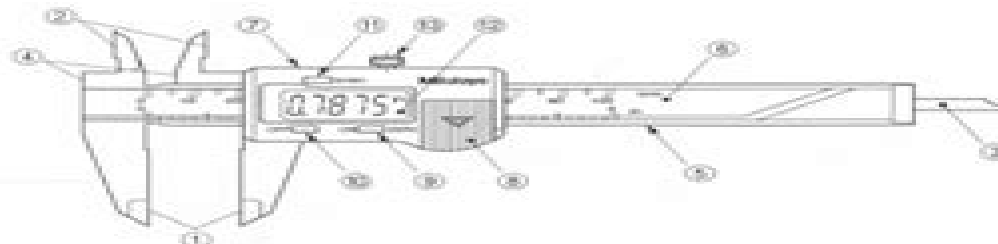


1. Nomenclature



- ① Outside Measuring Faces
- ② Inside Measuring Faces
- ③ Depth Measuring Blade
- ④ Step Measuring Faces
- ⑤ Main Blade
- ⑥ Scale Surface
- ⑦ Slider
- ⑧ Battery Lid
- ⑨ ON/ZERO Sw.
- ⑩ OFF Sw.
- ⑪ Inch/mm Conversion Sw.
- ⑫ LCD Display
- ⑬ Clamping screw

2. Precautions

- (1) Let the caliper be idle for more than one second after turning it on, because the caliper requires the start-up time for more than one second.
- (2) Keep the caliper free from water and oil. Do not dip or sink the caliper in liquid. If $E \cdot \cdot \cdot e5$ is displayed, wipe the scale surface with soft cloth. Apply a slight amount of low-viscosity oil, such as CRC3-36, to the scale surface to keep out water.
- (3) Do not apply any voltage to the caliper by such as an electric marker pen.
- (4) Do not scratch the scale surface.
- (5) Move the slider within the specified response speed. If $E \cdot \cdot \cdot e5$ is displayed, press the ON/ZERO switch to release the error.
- (6) Do not apply too much force or give any shock to the caliper.
- (7) Do not disassemble the caliper.
- (8) Use the caliper under a constant temperature level at around 20°C.
- (9) Do not use the caliper at the following places:
 - at high-humidity place
 - Where the caliper is exposed to direct sunlight.
 - at dusty place

3. Replacing Batteries

Set the provided SR44 before service referring to following because the cell was not set before shipment. Use a silver oxide cell SR44. Replace the battery as soon as possible when the message B comes on the left upper corner of the LCD display. B means that the battery is exhausted.

Set a SR44 in the battery compartment with the plus side up.



4. Specifications

4.1 General Specifications

Resolution: 0.01mm (.0005")

Measuring range: 4"/100mm • 6"/150mm • 8"/200mm

Instrumental error: $\pm 0.02\text{mm}$ ($\pm .001"$)

Repeatability: 0.01mm (.0005")

Functions: Zero setting

Inch/mm conversion

Battery: SR44 1pc.

Battery life: approx. two years under normal use
(approx. one year in continuous service)

Response speed: Up to approx. 1600mm (60") /s

Alarm and error message: B (For battery replacement.)
 $E \cdot \cdot \cdot e5$ (Overspeed)

Ambient temperature: 0 to 40°C (Operation)
-10 to 60°C (Storage)

Mitutoyo User Manual

Ammar Grous



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Applied Metrology for Manufacturing Engineering Ammar Grous, 2013-03-04 Applied Metrology for Manufacturing Engineering stands out from traditional works due to its educational aspect Illustrated by tutorials and laboratory models it is accessible to users of non specialists in the fields of design and manufacturing Chapters can be viewed independently of each other This book focuses on technical geometric and dimensional tolerances as well as mechanical testing and quality control It also provides references and solved examples to help professionals and teachers to adapt their models to specific cases It reflects recent developments in ISO and GPS standards and focuses on training that goes hand in hand with the progress of practical work and workshops dealing with measurement and dimensioning Handbook of Optical Metrology Toru Yoshizawa, 2017-07-28 Handbook of Optical Metrology Principles and Applications begins by discussing key principles and techniques before exploring practical applications of optical metrology Designed to provide beginners with an introduction to optical metrology without sacrificing academic rigor this comprehensive text Covers fundamentals of light sources lenses prisms and mirrors as well as optoelectronic sensors optical devices and optomechanical elements Addresses interferometry holography and speckle methods and applications Explains Moir metrology and the optical heterodyne measurement method Delves into the specifics of diffraction scattering polarization and near field optics Considers applications for measuring length and size displacement straightness and parallelism flatness and three dimensional shapes This new Second Edition is fully revised to reflect the latest developments It also includes four new chapters nearly 100 pages on optical coherence tomography for industrial applications interference microscopy for surface structure analysis noncontact dimensional and profile metrology by video measurement and optical metrology in manufacturing technology *High-speed Machining of Titanium with PCD Tools* Samuel Hilburn Ahrendes, 2000 **Production Engineering & Management**, 1973 **Eureka**, 2005 *Window and Dome Technologies and Materials*, 1999 **Railway Machinery**, 1973 **Grainger**, 1996 **Machinery Buyers' Guide**, 2003 Advances in Abrasive Technology ..., 2004 **Official Gazette of the United States Patent and Trademark Office**, 1993 **Plastic Tests Plastics** Richard Moser, 2015-06-25 Richard Moser shows how to use and upgrade toy bricks for the construction of a lightweight low cost and easy to reproduce tensile testing setup Tailored for the characterization of elastomers and stretchable electrodes the setup is capable of performing stress strain studies along with resistance strain measurements Based on the underlying theory of material deformation and rubber elasticity the author applies the setup to mechanically characterize polydimethylsiloxane PDMS with different grades of stiffness The versatility of the device is highlighted with the electromechanical characterization of stretchable thin film metal electrodes on PDMS Applications of the author's setup range from using it as an educational tool in practical physics and engineering courses over being showcase in scientific exhibitions to its utilization as an inexpensive and reliable laboratory tool **X Latin American Conference on Biomedical Engineering** Fabiola M. Martinez-Licon, Virginia L.

Ballarin,Ernesto A. Ibarra-Ramírez,Sandra M. Pérez-Buitrago,Luis R. Berriere,2025-04-29 This book reports on the latest research and developments in Biomedical Engineering with a special emphasis on technologies transforming health in Latin America This second volume of a 2 volume set covers advances in the development of assistive therapeutic and diagnostic devices and cutting edge methods for biological signal acquisition and analysis Throughout the book a special emphasis is given to low cost affordable technologies and to their development for and applications in clinical settings Based on the X Latin American Conference on Biomedical Engineering CLAIB 2024 held on October 2 5 2024 in Panama City Panama this book provides researchers and professionals in the biomedical engineering field with extensive information on new technologies and current challenges for their clinical applications Coordinate Measuring Machines and Systems John A.

Bosch,1995-04-10 This work reviews the basic concepts of coordinate metrology It defines what coordinate measuring machines CMMs are and details how they can be applied to gain a competitive advantage in a variety of business settings from small machine shops to global manufacturers Areas that are critical for the successful application of CMMs including environmental factors the measuring of speed and accuracy traceability versatility and programming methodology are considered The book is intended for manufacturing mechanical quality control design industrial automation automotive and aerospace engineers and managers as well as upper level undergraduate and graduate students in these disciplines College or university bookstores may order five or more copies at a special student price which is available from Marcel Dekker Inc upon request **Industrial Engineering** ,1986 Conventional and Powder Mixed Electro-Discharge Machining Ahmad

Majdi Abdul-Rani,Masdi Muhammad,T V V L N Rao,Saeed Rubaiee,Anas Ahmed,Mohd Danish,2024-09-02 This book presents the evolution of the electro discharge machining EDM process from conventional EDM to powder mixed EDM with emphases on biomedical applications It discusses the theory behind each process and their applications in the field of biomedical research and presents a brief background to various EDM processes current research challenges and detailed case studies of powder mixed EDM of various materials It also includes a state of the art review of the EDM process Features Focuses on biomedical implant and device manufacturing using commercialization of powder mixed electro discharge machining PM EDM technology Discusses surface modification of biomaterials through the PM EDM process Reviews processing of the metallic biomaterials for biomedical applications Explores optimization of the process factors for achieving optimal responses using NSGA II Includes comprehensive mechanism and application details of the PM EDM process This book is aimed at graduate students and researchers in manufacturing production materials and biomedical engineering *Quality Today*

,2003 **Materials World** ,2006 **Advances in Manufacturing Technologies and Production Engineering** Ilesanmi Afolabi Daniyan,2022-01-06 This reference presents a collection of studies which highlight new developments in improving manufacturing processes and performance The book includes 11 chapters which cover unique topics of interest to production engineers These topics include the production of advanced composite materials and alloys to the use of sensors to evaluate

production processes product testing and evaluation in production and storage environments and the development and testing of an unmanned aerial vehicle Chapters have been contributed by several scholars who give a unique perspective on specific aspects of manufacturing and industrial production The book also covers recent technologies such as additive manufacturing Each chapter presents the study in an experimental manner highlighting the theory methods and results where applicable References for further reading are also provided This book is intended to provide researchers and engineers with new data and cases for industrial manufacturing processes which may be applied in different industrial sectors **Aircraft Engineering and Aerospace Technology** ,1995

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