

# Portable Surface Roughness Tester

## SURFTEST SJ-201P

- Large characters are displayed on the large easy-to-view LCD.
- Portable for easy measurement anywhere necessary.
- The detector/drive unit can be detached from the display unit for effortless measurement of awkwardly oriented workpieces.
- Wide  $350\mu\text{m}$  ( $-200\mu\text{m}$  to  $+150\mu\text{m}$ ) measurement range.
- Roughness parameters compatible with ISO, DIN, ANSI, and JIS.
- 19 analysis parameters are provided, including the basic  $R_a$ ,  $R_q$ ,  $R_z$ , and  $R_y$  parameters.
- Customize function allows hiding of unnecessary parameters.
- GO/NG judgment on a desired parameter.
- Auto-calibration for simple gain-adjustment.
- Auto-sleep function saves energy.
- 10 Measurement data is retained in memory even after the power is turned off.
- Data output is available for SPC operation.
- RS-232C interface enables data transfer to computer or other devices using an external device.
- 2-way power system (AC adapter/rechargeable built-in battery).

- A dedicated carrying case is included for safe transport.
- A precision roughness specimen is supplied.
- A hard copy of the measurement data is available with the optional printer (64AAA779).



### SPC Data Output and Communication:

The SJ-201P is provided with functions to output SPC data and communicate with external devices via the RS-232C interface.



### Setting Modification Keys:

The top cover of the display unit slides to allow access to the setting modification keys underneath.

### REMOTE Key for Data Output:

To use the RS232C cable, it is possible to connect the printer to print the measured profile. It is also possible to connect PC by changing the cable.



# Mitutoyo Sj 201 User Manual

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