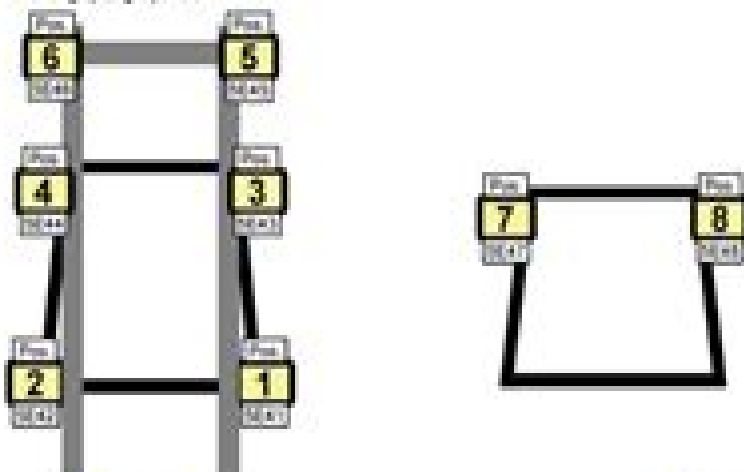


### Working spotlight position



080\_00.001

### Linde Hydraulic Control (LHC)



#### Digital electro-hydraulic controller

Instead of a control unit, an integrated module has taken the place of the control unit. Instead of a hydraulic controller, a computer electronic controller is used. It has a very powerful microcontroller system, all control functions for the drive unit and the working hydraulics (2).

#### Adaptation to various trucks

The electronic control unit is capable of controlling trucks from a variety of series and with different drive systems. To use different truck parameters and sensors, each truck model has a coding that uniquely identifies the truck.

#### Troubleshooting

The processor of the electronic control unit analyzes analogue and digital signals. The processor recognizes digital malfunctions and system errors, and displays an error message on the display/monitor on the control interface. In addition, the control unit activates a variety of functions according to the error's highest priority.

- Working light flashes
- Flashing indicator of the internal communication system
- The truck brakes with automatic brake release and off the engine brake
- The main battery (in the emergency function) the internal communication system switches off
- An error code appears on the display

These functions can be activated by switching off the communication system with the key switch. During a repair, the control unit stores whether the error is still present. If the error is no longer present, the truck displays normal operation. If the error persists, the error code reappears on the display and one of the measures listed above is carried out.

#### Changing the controller

##### 4.1.1.1.1.1.1

Problems regarding component damage due to electrostatic discharge (ESD) damage to sensitive components will occur if the controller is removed.

The controller is equipped with a "float plug" which is attached to the back to avoid static buildup. Connections must never be left open. The upper part of the controller and the software version of the controller can be read out via the back connector.



If the controller is replaced, the personnel work unit controller must be identified and plug adapted to the cable harness. All necessary information is available on the code Europe.

# Linde Forklift Parts Manual

**Ying-Ying Zheng**



## **Linde Forklift Parts Manual:**

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