

# MG Midget 1961-1974 Workshop Manual

## Section A.17

### VALVE GUIDES

#### Repairing

Remove the cylinder head as shown in Section A.12.

Remove the appropriate valve and spring as in Section A.14. Rest the cylinder head with its machined face downwards on a clean surface and drive the valve guide downwards into the combustion space with a suitably sized drift. This should take the form of a hardened-steel punch,  $\frac{1}{4}$  in. (25 mm.) in diameter and not less than 4 in. (100 mm.) in length, with a tapering spigot  $\frac{1}{8}$  in. (7.5 mm.) diameter machined on one end for a length of 1 in. (25 mm.) to engage the base of the guide.

#### Building

When fitting new valve guides they should be driven in from the top of the cylinder head. The inlet valve guides must be inserted with the largest diameter at the top, and the exhaust valve guides should have their counterbored ends at the bottom. The valve guides should be driven into the combustion space until they are  $\frac{1}{8}$  in. (25 mm.) above the machined surface of the valve spring seating (see Fig. A.17).

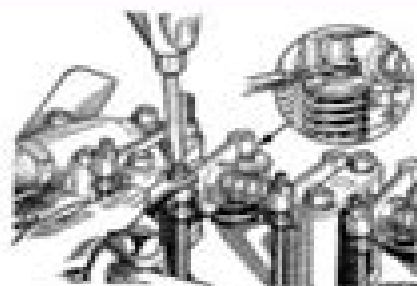


Fig. A.18

Checking and adjusting the valve rocker clearance

to the fully closed position. The clearance must be in the dimensions given in "GENERAL DATA".

To adjust, hold the rocker adjusting screw with a screwdriver and slacken the locknut. Rotate the adjusting screw until the correct clearance is obtained. Tighten the adjusting screw against rotation and lock it in position with the locknut, then retighten the clearance.

To avoid unnecessary turning of the rocker, ensure that the valve being checked is in the fully closed position, check the valve rocker clearance on the following order.

Adjust No. 1 rocker with the following dimensions:

Inlet	Exhaust
0.004 to 0.006 in.	0.004 to 0.006 in.
0.10 to 0.15 mm.	0.10 to 0.15 mm.
0.004 to 0.006 in.	0.004 to 0.006 in.
0.10 to 0.15 mm.	0.10 to 0.15 mm.
0.004 to 0.006 in.	0.004 to 0.006 in.
0.10 to 0.15 mm.	0.10 to 0.15 mm.
0.004 to 0.006 in.	0.004 to 0.006 in.
0.10 to 0.15 mm.	0.10 to 0.15 mm.

Fig. A.19

### DISTRIBUTOR DRIVING SPINDLE

#### Repairing

Remove the distributor as detailed in Section B.5.

Take out the screw securing the distributor housing to the cylinder block and withdraw the housing.

Insert a  $\frac{1}{8}$  in. (3 mm.) bolt approximately  $\frac{1}{2}$  in. (50 mm.) long into the tapered end of the distributor drive spindle and withdraw the spindle.

#### Building

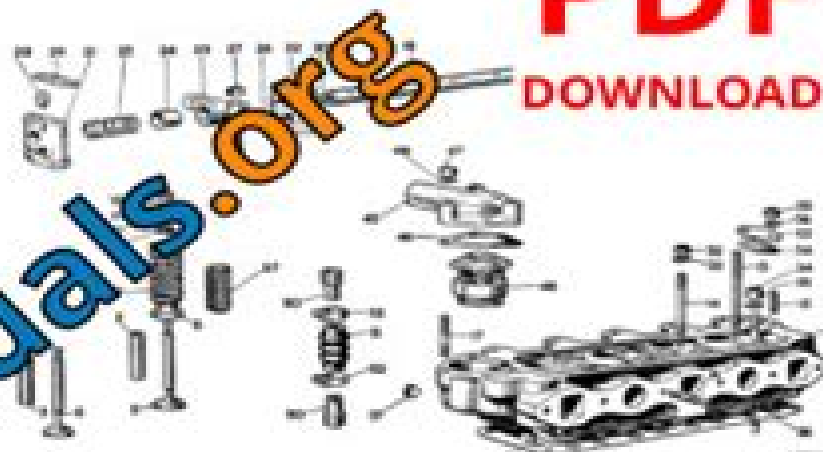
Turn the crankshaft until No. 1 piston is at T.D.C. on its compression stroke. When the valves on No. 4 cylinder are "locking" (i.e. exhaust just closing and inlet just

A.19

## THE CYLINDER HEAD AND VALVE GEAR



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## THE ENGINE INTERNAL COMPONENTS

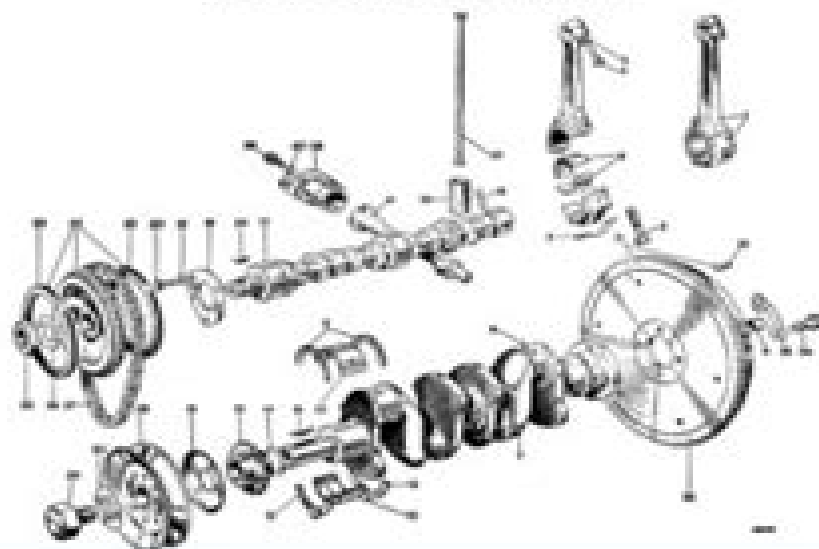


Fig. A.20

Valve seat machining dimensions

Valve: Inlet

1. 1.000 to 1.010 in.
2. 0.004 to 0.006 in.
3. 0.004 to 0.006 in.
4. 0.004 to 0.006 in.
5. 0.004 to 0.006 in.
6. 0.004 to 0.006 in.
7. 0.004 to 0.006 in.
8. 0.004 to 0.006 in.
9. 0.004 to 0.006 in.
10. 0.004 to 0.006 in.
11. 0.004 to 0.006 in.
12. 0.004 to 0.006 in.

Cylinder: Inlet

1. 0.004 to 0.006 in.

2. 0.004 to 0.006 in.

3. 0.004 to 0.006 in.

4. 0.004 to 0.006 in.

5. 0.004 to 0.006 in.

# Midget 150workshop Manual

**Mg Car Co**



## **Midget 150workshop Manual:**

MG Midget 1500, the Complete Official, Model Years 1975-1979, Comprising the Official Driver's Handbook and Workshop Manual British Leyland Motors,1980-01-01 This manual was prepared in close cooperation with British Leyland Motors in order to provide complete authentic and up to date maintenance and repair information The Driver s Handbooks which comprise the first three parts of this manual are the handbooks provided with every new MG Midget 1500 The Workshop Manual which comprises the fourth and largest portion of this manual is the official factory manual This manual contains emission control information that applies specifically to MG Midget 1500s manufactured for the US market and a complete illustrated catalog of service tools Including the most up to date accurate and comprehensive service information available for 1975 1979 MG Midget 1500s this manual is an indispensable resource for both the professional mechanic and the MG Midget 1500 enthusiast The publisher has incorporated additional factory procedures and specifications that have become available following the publication of the original factory information This manual includes complete coverage for engine type PE 94J **Midget, Sprite Owners Workshop Manual** J. H. Haynes,1974 National Union Catalog ,1973 Includes entries for maps and atlases **MG Midget and Austin Healey Sprite Owner's Workshop Manual** R. G. O. Hawes,2013-07 A maintenance and repair for the home mechanic It provides step by step instructions for both simple maintenance and major repairs **Midget, Sprite Owners Workshop Manual** John Harold Haynes,Ian Coomber,1977 Subject Guide to Books in Print ,2001 *Instruction Manual for the MG Midget* Brooklands Books Ltd,2006-03 Detailed information on maintaining servicing and repair **Sprite & Midget Owner's Workshop Manual** John Harold Haynes,1971 *The British National Bibliography* Arthur James Wells,1971 *Popular Science* ,1947-01 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better *Motor Cycling and Motoring* ,1985 Popular Mechanics ,1949-09 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle *Subject Guide to Children's Books in Print* 1997 Bowker Editorial Staff,R R Bowker Publishing,1996-09 **The Complete Official MG Midget 1500: 1975, 1976, 1977, 1978, 1979: Comprising the Official Driver's Handbook and Workshop Manual** British Leyland Motors,2016-01-15 Originally published in 1980 The Complete Official MG Midget 1500 1975 1979 repair manual was prepared in close cooperation with British Leyland Motors in order to provide complete and authentic maintenance and repair information The Driver s Handbooks which comprise the first three parts of this manual are the handbooks that were provided with every new MG Midget 1500 The Workshop Manual which comprises the fourth and largest portion of this manual is the official factory manual The Complete Official MG Midget 1500 1975 1979

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