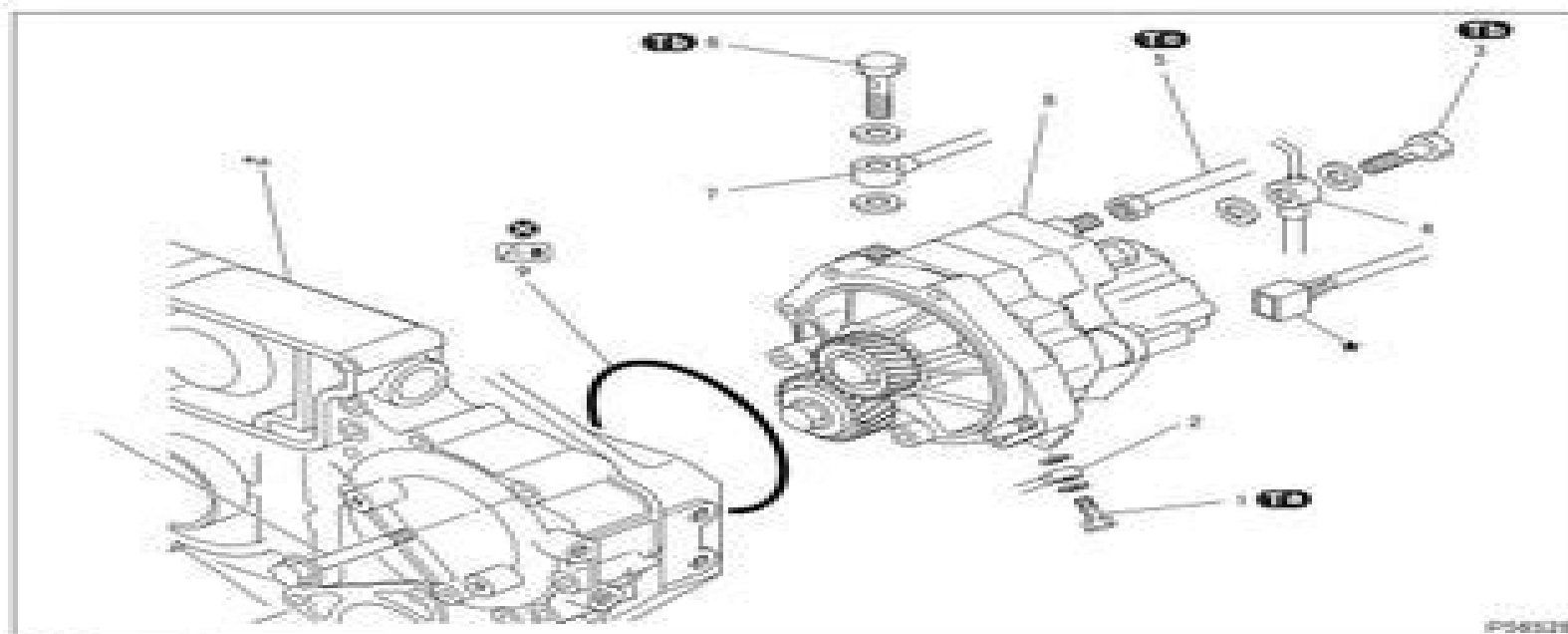


MITSUBISHI 4M50 HIGH PRESSURE FUEL SUPPLY PUMP



● Removal sequence

- | | | |
|--------------------|-------------------------------|-----------------------|
| 1 Eyebolt | 5 Fuel pipe | 9 O-ring |
| 2 Oil pipe | 6 Eyebolt (with gauge filter) | *a: Front case |
| 3 Eyebolt | 7 Fuel suction pipe | ⊗: Non-reusable parts |
| 4 Fuel return pipe | 8 Supply pump | |

CAUTION

- Contact each seating surface fully and evenly, tighten the bolt or nut temporarily, and finally tighten it to the specified torque.
- Have the injection pump assembly serviced by a BOSCH service station.
- Dirt and dust in the injection pump assembly can seriously detract from engine performance. To prevent this from happening, fully cover all open joints after removing any pipes or hoses.

● Installation sequence

Follow the removal sequence in reverse.

CAUTION

- Make sure that the harness (marked with " * ") of MPROP (rail pressure control valve) is connected to the supply pump before starting the engine. Starting the engine without connection causes a malfunction.

Mitsubishi 4M50 Engine Parts contact email:
EngineParts@HeavyEquipmentRestorationParts.com
 Phone: 269 673 1638

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Lei Shi



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