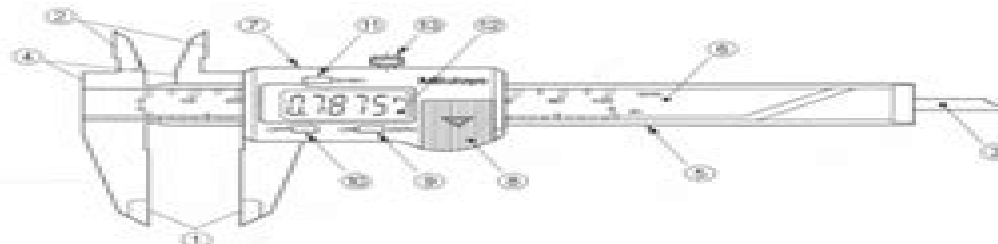


## 1. Nomenclature



- ① Outside Measuring Faces
- ② Inside Measuring Faces
- ③ Depth Measuring Blade
- ④ Step Measuring Faces
- ⑤ Main Blade
- ⑥ Scale Surface
- ⑦ Slider
- ⑧ Battery Lid
- ⑨ ON/ZERO Sw.
- ⑩ OFF Sw.
- ⑪ Inch/mm Conversion Sw.
- ⑫ LCD Display
- ⑬ Clamping screw

## 2. Precautions

- (1) Let the caliper be idle for more than one second after turning it on, because the caliper requires the start-up time for more than one second.
- (2) Keep the caliper free from water and oil. Do not dip or sink the caliper in liquid. If  $E \cdot \cdot \cdot e5$  is displayed, wipe the scale surface with soft cloth. Apply a slight amount of low-viscosity oil, such as CRC3-36, to the scale surface to keep out water.
- (3) Do not apply any voltage to the caliper by such as an electric marker pen.
- (4) Do not scratch the scale surface.
- (5) Move the slider within the specified response speed. If  $E \cdot \cdot \cdot e5$  is displayed, press the ON/ZERO switch to release the error.
- (6) Do not apply too much force or give any shock to the caliper.
- (7) Do not disassemble the caliper.
- (8) Use the caliper under a constant temperature level at around 20°C.
- (9) Do not use the caliper at the following places:
  - at high-humidity place
  - Where the caliper is exposed to direct sunlight.
  - at dusty place

## 3. Replacing Batteries

Set the provided SR44 before service referring to following because the cell was not set before shipment. Use a silver oxide cell SR44. Replace the battery as soon as possible when the message B comes on the left upper corner of the LCD display. B means that the battery is exhausted.

Set a SR44 in the battery compartment with the plus side up.



## 4. Specifications

### 4.1 General Specifications

Resolution: 0.01mm (.0005")

Measuring range: 4"/100mm • 6"/150mm • 8"/200mm

Instrumental error:  $\pm 0.02\text{mm}$  ( $\pm .001"$ )

Repeatability: 0.01mm (.0005")

Functions: Zero setting

Inch/mm conversion

Battery: SR44 1pc.

Battery life: approx. two years under normal use  
(approx. one year in continuous service)

Response speed: Up to approx. 1600mm (60") /s

Alarm and error message: B (For battery replacement.)  
 $E \cdot \cdot \cdot e5$  (Overspeed)

Ambient temperature: 0 to 40°C (Operation)  
-10 to 60°C (Storage)

# Mitutoyo Digimatic Manual

**AN Whitehead**



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## **Table of Contents Mitutoyo Digimatic Manual**

1. Understanding the eBook Mitutoyo Digimatic Manual
  - The Rise of Digital Reading Mitutoyo Digimatic Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Mitutoyo Digimatic Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Mitutoyo Digimatic Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Mitutoyo Digimatic Manual

- Personalized Recommendations
- Mitutoyo Digimatic Manual User Reviews and Ratings
- Mitutoyo Digimatic Manual and Bestseller Lists
- 5. Accessing Mitutoyo Digimatic Manual Free and Paid eBooks
  - Mitutoyo Digimatic Manual Public Domain eBooks
  - Mitutoyo Digimatic Manual eBook Subscription Services
  - Mitutoyo Digimatic Manual Budget-Friendly Options
- 6. Navigating Mitutoyo Digimatic Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Mitutoyo Digimatic Manual Compatibility with Devices
  - Mitutoyo Digimatic Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Mitutoyo Digimatic Manual
  - Highlighting and Note-Taking Mitutoyo Digimatic Manual
  - Interactive Elements Mitutoyo Digimatic Manual
- 8. Staying Engaged with Mitutoyo Digimatic Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Mitutoyo Digimatic Manual
- 9. Balancing eBooks and Physical Books Mitutoyo Digimatic Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Mitutoyo Digimatic Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Mitutoyo Digimatic Manual
  - Setting Reading Goals Mitutoyo Digimatic Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mitutoyo Digimatic Manual

- Fact-Checking eBook Content of Mitutoyo Digimatic Manual
- Distinguishing Credible Sources

### 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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