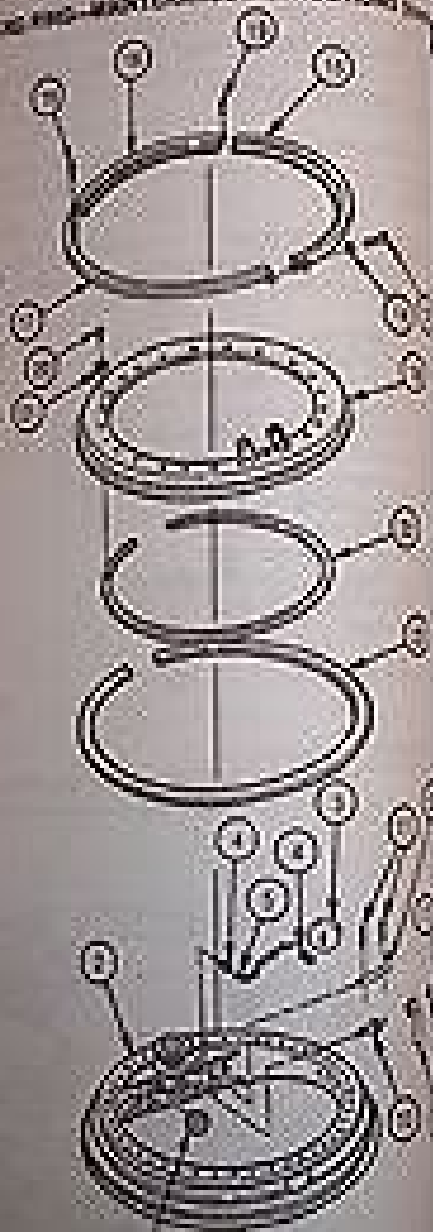


8-4. RING ASSEMBLY, RING ASSEMBLY, AND RING MAINTENANCE INSTRUCTIONS DISASSEMBLY

CAUTION

Ring assembly must be supported just above the area.

1. Remove upper bearing (1) from upper revolving ring (2).
2. Remove guide lock (3), two 2-pin bolts (4), and holding plate (5).
3. Remove roller pin (6), ring spacer (7), lower compression spring (8), manual compression (9), and holding shoulder pin (10) from upper revolving ring (2). Discard roller pin.
4. Remove two roller pins (11) from roller lock handle (12) and remove roller lock handle from upper revolving ring (2). Discard roller pin.
5. Remove machine screw (13) and lockwasher (14) from three seal ring segments (15, 16, and 17), and remove three seal ring segments from outer seal ring (18). Discard lockwasher.
6. If damaged, remove two radial straight pins (19) and separate seal ring segment (15), seal ring segment (16), and seal ring segment (17).
7. Remove 24 machine screws (20), 24 lockwashers (21), and outer seal ring (22) from upper revolving ring (2). Discard lockwashers.
8. Remove mechanical nut (23) from outer seal ring (18). Discard mechanical nut.
9. Remove mechanical nut (23) from outer seal ring (24). Discard mechanical nut.



10. Remove 22 machine screws (25), 22 lockwashers (26), and seal washer ring (27) from lower revolving ring (28). Discard lockwashers.
11. Remove mechanical nut (29) from outer seal ring (24). Discard mechanical nut.
12. Remove two seal locking nuts (30), two flat washers (31), two locked head cap screws (32), and ring brace (33) from outer revolving ring (2).
13. Discard seal locking nuts.
14. Remove two locked head cap screws (34) and brake lining clamp (35) from lower revolving ring (28).
15. Remove shoe brake assembly (36) from upper revolving ring (2).

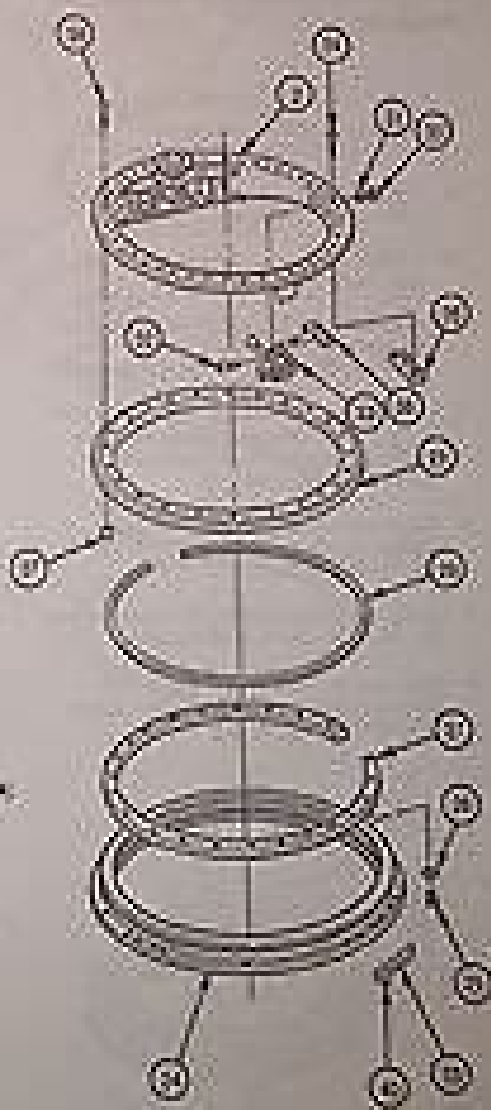
CAUTION

Lower revolving ring, separator segments, and roller bearings may fall out when seal locking nuts and locked head cap screws are removed.

16. Remove 22 seal locking nuts (37) and 22 locked head cap screws (38). Discard seal locking nuts.
17. Carefully remove lower revolving ring (28) from outer seal ring (24).
18. Carefully lift upper revolving ring (2) from outer seal ring (24).
19. If damaged, remove 14 separator segments (39) and 56 roller bearings (40) from outer seal ring (24).

INSPECTION/REPAIR

1. Inspect for broken, damaged, or missing parts.
2. If outer seal ring is broken or damaged, repair is by replacement of next higher assembly.
3. If upper revolving ring is broken or damaged, repair is by replacement of next higher assembly.
4. Ring brake is a replaceable assembly. Refer to paragraph 9-5.
5. Repair is by replacement of authorized parts.



Mount Gun Ring M66 Technical Manual

Clemens Wendtner



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