



# SERVICE MANUAL

## MODELS

1995 90/120 Sport Jet

1996 & 1997 95XR/120XR Sport Jet

This Manual Supersedes 90-831996

United States  
With Starting Serial Numbers

		Powerhead	Pump Unit
1995	90 HP	0E095088	0E080400
	120 HP	0E093700	0E080400
1996	95XR HP	0E141089	0E145580
	120XR HP	0E141089	0E145580
1997	95XR HP	0E203000	0E151580
	120XR HP	0E203000	0E151580



# Mercury Marine 120xr Sport Jet Engine Service Repair Manual 1998 Onwards

**Mercury Marine**

The logo consists of a red, semi-circular shape with a gradient, resembling a stylized 'M' or a propeller, positioned to the right of the 'Mercury Marine' text.

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3 3 HP 4 HP 5 HP 6 HP 8 HP 9 9 HP 15 HP 20 HP 20 Jet 25 HP 30 HP 30 Jet 40 HP 45 Jet 50 HP 60 HP      **Mercury Marine Service Manual, Mercury Outboards 1965 and Prior** Kiekhaefer Mercury. Fon du Lac, Wis,1958      Mercury and Mercury/Mariner Outboards Service Manual Brunswick Corporation. Mercury Marine,198?      Mercury Marine 2.5-60 HP OB 94-97 Penton Staff,2000-05-24 2 5 HP 3 3 HP 4 HP 5 HP 6 HP 8 HP 9 9 HP 15 HP 20 HP 20 Jet 25 HP 30 HP 30 Jet 40 HP 45 Jet 50 HP 60 HP      **MerCruiser Service Manual Number 3** ,1988      **Mercury/Mariner Outboard Shop Manual** Editors of Haynes Manuals,2015-01-15 Mercury Mariner 2 5 60 HP Two Stroke Outboard Service and Repair Manuals 1998 2006 B725This manual covers seventeen Mercury Mariner 2 stroke outboard motors ranging from 2 5 HP to 60 HP Clymer Marine and PWC manuals are the 1 source for DIY maintenance troubleshooting and repair With step by step procedures combined with detailed photography and extensive use of exploded parts views Clymer manuals are a must have tool for the do it yourselfer Models Covered Mercury Mariner 2 5 HP 1998 2006 Mercury Mariner 3 3 HP 1998 2006 Mercury Mariner 4 HP 1998 2006 Mercury Mariner 5 HP 1998 2006 Mercury Mariner 6 HP 1998 2006 Mercury Mariner 8 HP 1998 2006 Mercury Mariner 9 9 HP 1998 2006 Mercury Mariner 15 HP 1998 2006 Mercury Mariner 20 HP 1998 2006 Mercury Mariner 25 HP 1998 2006 Mercury Mariner 30 HP 1998 2006 Mercury Mariner 40 HP 1998 2006 Mercury Mariner 50 HP 1998 2006 Mercury Mariner 60 HP 1998 2006 Mercury Mariner 20 Jet 1998 2006 Mercury Mariner 30 Jet 1998 2006 Mercury Mariner 45 Jet 1998 2006      Seloc's Mercury Outboard, 1965-1986 Joan Coles,Clarence W. Coles,1986      **MerCruiser Service Manual, Number 16** ,1996      **Volvo Penta** (Seloc) Seloc,2008 This manual covers the topics that a factory service manual designed for factory trained mechanics and a manufacturer owner s manual designed more by lawyers than boat owners these days covers It will take you through the basics of maintaining and repairing your motor step by step to help you understand what the factory trained mechanics already know by heart Page 1 2

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