

QUALITY CONTROL PLAN

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Order: MODEL		Drawing No.:				Control No.: RJ/GEN/QAP-043			
Part No: As per drawing		Part Name: GENERATOR STATOR FRAME				Dt. 10.06.211			
QC Flow Chart		Type : Project Items		Project Name : Generator Stator Frame			Ref. Doc.: Nil		
Sr. No.	Manufacturing and Inspection Process	Control Item	Relevant Document And Procedure	Frequency	Supplier	L&T MHI TG	QC Sign	Quality Record	Remarks
T-Side Block Assy (A42B327)									
1	Receiving inspection and material conformation	Mill Sheet Visual & Dimension	Purchase Specification As per drawing IV Standard	100%	W	R/W		Mill TC, Material identification record	All plates shall be UT tested as mentioned in IV std. & identification (P. No etc. must be there)**
2	Fit-up & marking inspection	Groove shape, Angle, Misalignment, Cleaning (Groove Surface)	As per drawing	100%	W	W		Fit Up Report	All line items as per drawing no. A42B327 shall be inspected at this stage.
3	Welding	Welder, Welding electrode, Preheating, Current/voltage	ASME Sec. IX A3SG107 A-KOSHI-804702	100%	W	—		—	Welding spatters, under cut etc. must not be there.
4	PT test of completed weld	Flaw detection method, Situation of flaw detection surface	A-SIKI-ROWB007	100%	W	W		PT Report	For PT, Solvent removal method shall be applied
5	Dimensional & visual inspection	Visual, Dimension, Surface roughness	As per drawing	100%	W	W		Dimensional Report	

Janitorial Quality Control Plan



HMSO Books

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The Navy Needs to Strengthen Facilities Construction and Maintenance Contracting Practices and Management Controls United States. General Accounting Office,1985 *Decisions and Orders of the National Labor Relations Board* United States. National Labor Relations Board,2008 *Decisions and Orders of the National Labor Relations Board*, V. 353, September 8, 2008 Through April 20, 2009 National Labor Relations Board,2010-08-06 Includes the decisions and orders of the Board a table of cases and a cross reference index from the advance sheet numbers to the volume page numbers

California State Plan for Rehabilitation Facilities California. Department of Rehabilitation,1982 **California State Plan for Rehabilitation Facilities** California. Department of Rehabilitation. Community Resources Development Section,1984 *Practicing Infection Control, Hazards Management & Dentistry in the Real World* Robert R. Runnells,1989

GAO Documents United States. General Accounting Office,1987 Catalog of reports decisions and opinions testimonies and speeches Factory Management and Maintenance ,1957 **Advance Planning and Integrated Control Systems** ,1972 **Industrial Engineering** George Worthington,1957-07 Commerce Business Daily ,1998-10 *Civil Service Yearbook, 1993* HMSO Books,1993 The 1993 edition of the official guide to the organization staffing and tasks of the Civil Service and Next Steps Agencies Improvements include an appendix of abbreviations and acronyms used for individual departments agencies and other organizations and more departmental fax numbers **Dental Clinics of North America** ,1991 California state plan for rehabilitation facilities, 1979/80 pt. 2 California. Dept. of Rehabilitation,1977

California state plan for rehabilitation facilities, 1981/82 pt. 2 California. Dept. of Rehabilitation,1977

Available Pay Survey Reports Steven Langer,1980 Research Report ,1991 **The Civil Service Year Book** ,1993
Cost Reduction in the Plant Lewis R. Zeyher,1965 **Government Contracts Reporter** ,1958

Adopting the Song of Phrase: An Mental Symphony within **Janitorial Quality Control Plan**

In a world taken by displays and the ceaseless chatter of quick transmission, the melodic splendor and psychological symphony created by the prepared word usually fade in to the background, eclipsed by the relentless noise and disruptions that permeate our lives. However, nestled within the pages of **Janitorial Quality Control Plan** a marvelous literary treasure full of raw emotions, lies an immersive symphony waiting to be embraced. Constructed by an elegant musician of language, this interesting masterpiece conducts viewers on a psychological journey, skillfully unraveling the concealed tunes and profound impact resonating within each cautiously constructed phrase. Within the depths with this poignant review, we can explore the book is main harmonies, analyze their enthralling writing design, and surrender ourselves to the profound resonance that echoes in the depths of readers souls.

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