

# SERVICE MANUAL

MODELS 1997 175XR<sup>2</sup> Sport Jet

United States
With Starting Serial Numbers

Powerhead 0E203000 Pump Unit 0E151580

# **Mercury 175xr2 Sport Jet Manual**

**Penton Staff** 

# **Mercury 175xr2 Sport Jet Manual:**

<u>Mercury Marine Service Manual</u>, 1996 **Mercury Sport Jet Shop Manual, 1993-1995**, 1995 <u>Mercury Marine Service Manual</u>, 1995 *Mercury Powered Sport Jet Penton Staff*, 2000-05-24 90 120 HP Sport Jet Models

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