



SERVICE MANUAL

MODELS

1997 175XR² Sport Jet

United States
With Starting Serial Numbers

Powerhead
0E203000

Pump Unit
0E151580

Mercury Marine 175xr2 Sport Jet Service Repair Manual

Mercury Marine

The logo consists of a red, semi-circular shape with a gradient, resembling a stylized 'M' or a propeller, positioned to the right of the 'Mercury Marine' text.

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web valve installation and start up procedures place the softener tank where you want to install the unit note be sure the tank is level and on a firm base during cold weather it is recommended that the installer warm the valve to room temperature before operating perform all plumbing according to local plumbing codes

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web caution water pressure is not to exceed 125 psi 8 6 bar water temperature is not to exceed 110 f 43 c and the unit cannot be subjected to freezing conditions warning the system must be depressurized before removing any connections for servicing installation instructions 1 place the softener tank where you want to install the unit

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