#### Crankcase

Remove the crankcase bolts [A].



Install the jig [A] between the crankshaft flywheels [B].
 Special Tool - Crankshaft Jig: 57001–1174

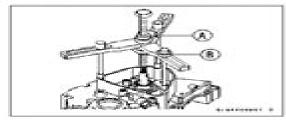


 Attach the crankcase splitting tool [A] to the left crankcase.

Special Tool - Crankcase Splitting Tool Assembly: 57001-1362

 Tighten the center bolt of the crankcase splitting tool to split the crankcase halves.

ORemove the left crankcase half.



Removed

Oil Screen [A] (see Transmission Shaft Removal)
Shift rods [B] (see Transmission Shaft Removal)
3 shift forks [C] (see Transmission Shaft Removal)
Shift dram [D] (see Transmission Shaft Removal)
Transmission [E] (see Transmission Shaft Removal)

 Remove the crankshaft [F] from the right crankcase half (see Crankshaft Removal).



Unscrew the screws [B] and remove the guide [C].

#### CAUTION

Do not remove the bearings and the oil seals unless it is necessary.

Removal may damage them.



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