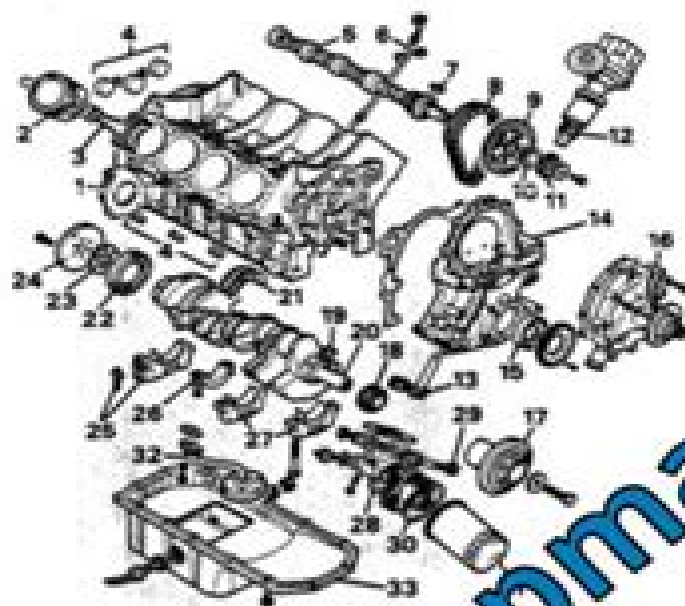
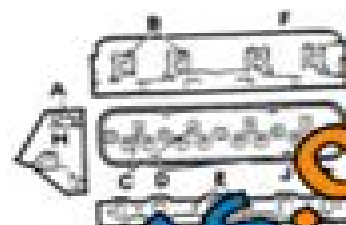


# Land Rover Defender 1994-2007 Workshop Manual



1. Cylinder block  
 2. Pistons and gudgeon pins (8)  
 3. Connecting rods (8)  
 4. Core plugs  
 5. Camshaft  
 6. Dystok  
 7. Camshaft key  
 8. Timing chain  
 9. Camshaft sprocket  
 10. Distance piece  
 11. Distributor/pump drive  
 12. Distributor  
 13. Oil pump gears  
 14. Front cover  
 15. Front cover  
 16. Water pump  
 17. Crankshaft/dampener key  
 18. Crankshaft sprocket

19. Crankshaft  
 20. Crankshaft main bearing shells (2)  
 21. Crankshaft rear oil seal  
 22. Spacer  
 23. Adapter plate  
 24. Rear main bearing cap, shell and side seals  
 25. Connecting rod caps  
 26. Main bearing caps and shell bearings  
 27. Oil pump cover  
 28. Oil pressure relief valve  
 29. Oil cooler/filter adaptor  
 30. Oil filter  
 31. Oil pump suction pipe/strainer  
 32. Pump

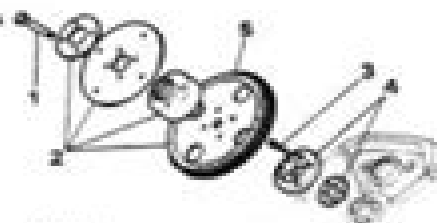


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## REMOVE FLEXIBLE DRIVE PLATE AND RING GEAR ASSEMBLY

NOTE: Sortie each component with an identification line to enable re-assembly in original position.

1. Remove four retaining bolts.
2. Withdraw clamp ring, flexible drive plate, hub, aligner and ring gear assembly.
3. Remove six socket head bolts securing crankshaft adapter plate and then to crankshaft flange.
4. Withdraw crankshaft adapter plate and shim.
5. Inspect ring gear assembly for distortion, cracks, chipped or badly worn teeth. If ring gear is in poor condition fit a new assembly.



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## REMOVE AND DISASSEMBLE

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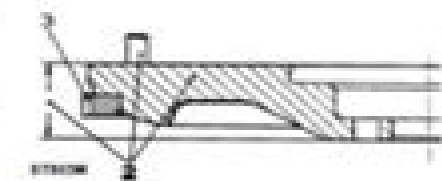
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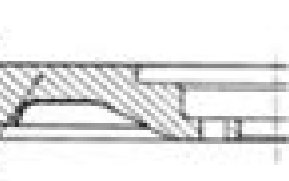
2. Examine flywheel clutch face for cracks, scoring and overheating. The flywheel can be refaced provided minimum thickness does not go below 38.00 mm (1.531 in). Remove three discs before machining.
3. Examine ring gear for wear, chipped and broken teeth. Replace as follows.



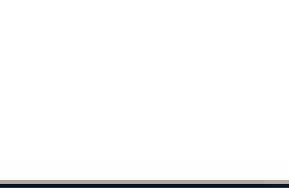
4. Drill a 10 mm diameter hole axially between roots of any tooth and inner diameter of starter ring sufficiently deep to weaken ring. DO NOT allow oil to enter flywheel.



2. Examine flywheel clutch face for cracks, scoring and overheating. The flywheel can be refaced provided minimum thickness does not go below 38.00 mm (1.531 in). Remove three discs before machining.
3. Examine ring gear for wear, chipped and broken teeth. Replace as follows.



4. Drill a 10 mm diameter hole axially between roots of any tooth and inner diameter of starter ring sufficiently deep to weaken ring. DO NOT allow oil to enter flywheel.



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**British Leyland Motors, Rover Group  
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*Land Rover Defender Workshop Manual* British Leyland Motors,Rover Group Ltd,2003-04      *Land Rover Discovery Workshop Manual 1990-1994 Model Years* Brooklands Books,1989-06 A detailed guide to maintenance etc including comprehensive MEMS petrol engine management system details Covers petrol models V8 3 5 3 9 2 0 litre Mpi plus the diesel 200Tdi With 844 pages with over 1 000 illus SJR900ENWM      **Land Rover 90. 110. Defender** Brooklands Books,2005-08-20 Fully comprehensive with many illustrations owners workshop manual for the 90 110 Defender petrol and diesel engines from 1983 on      *Autocar* ,2002      Land Rover Defender Workshop Manual British Leyland Motors,2000

Land Rover 90, 110 & Defender Diesel Service and Repair Manual Mark Coombs,Steve Rendle,2014      *Land Rover Defender Diesel* Peter T. Gill,2017      **Datsun 240Z and 260Z Gold Portfolio, 1970-1978** Cartech Inc,R. M. Clarke,1998-02-28 This book gives readers information on road and comparison tests specifications history performance and technical data racing and driving and long term reports      *Land Rover Defender 1993-1995 Petrol and Diesel Workshop Manual Including 300tdi Engine, Manual Gearbox and Transfer Box Overhaul Manual* Brooklands Books,2000-07

**Workshop Manual** ,1993      *Ford Bronco 4X4 Performance Portfolio 1966-1977* R.M. Clarke,1998-12-25 The Bronco of 1966 was a major milestone in the history of sport utility vehicles in America Ford was the first of the major manufacturers to venture into this new market niche This book replaces our earlier edition and contains contemporary road and comparison tests new model introductions technical and specification data and owner s impressions Models covered Sportsman Camper 6 V8 Stroppe Baja and Sport      **Range Rover Workshop Manual** British Leyland Motors,Rover Group Ltd,2003-04

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## **Table of Contents Land Rover Defender V8 Workshop Manual 1990 1994**

1. Understanding the eBook Land Rover Defender V8 Workshop Manual 1990 1994
  - The Rise of Digital Reading Land Rover Defender V8 Workshop Manual 1990 1994
  - Advantages of eBooks Over Traditional Books
2. Identifying Land Rover Defender V8 Workshop Manual 1990 1994
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Land Rover Defender V8 Workshop Manual 1990 1994
  - User-Friendly Interface
4. Exploring eBook Recommendations from Land Rover Defender V8 Workshop Manual 1990 1994
  - Personalized Recommendations
  - Land Rover Defender V8 Workshop Manual 1990 1994 User Reviews and Ratings
  - Land Rover Defender V8 Workshop Manual 1990 1994 and Bestseller Lists
5. Accessing Land Rover Defender V8 Workshop Manual 1990 1994 Free and Paid eBooks
  - Land Rover Defender V8 Workshop Manual 1990 1994 Public Domain eBooks
  - Land Rover Defender V8 Workshop Manual 1990 1994 eBook Subscription Services
  - Land Rover Defender V8 Workshop Manual 1990 1994 Budget-Friendly Options
6. Navigating Land Rover Defender V8 Workshop Manual 1990 1994 eBook Formats

- ePub, PDF, MOBI, and More
  - Land Rover Defender V8 Workshop Manual 1990 1994 Compatibility with Devices
  - Land Rover Defender V8 Workshop Manual 1990 1994 Enhanced eBook Features
7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of Land Rover Defender V8 Workshop Manual 1990 1994
    - Highlighting and Note-Taking Land Rover Defender V8 Workshop Manual 1990 1994
    - Interactive Elements Land Rover Defender V8 Workshop Manual 1990 1994
  8. Staying Engaged with Land Rover Defender V8 Workshop Manual 1990 1994
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Land Rover Defender V8 Workshop Manual 1990 1994
  9. Balancing eBooks and Physical Books Land Rover Defender V8 Workshop Manual 1990 1994
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Land Rover Defender V8 Workshop Manual 1990 1994
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine Land Rover Defender V8 Workshop Manual 1990 1994
    - Setting Reading Goals Land Rover Defender V8 Workshop Manual 1990 1994
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of Land Rover Defender V8 Workshop Manual 1990 1994
    - Fact-Checking eBook Content of Land Rover Defender V8 Workshop Manual 1990 1994
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development
    - Exploring Educational eBooks
  14. Embracing eBook Trends
    - Integration of Multimedia Elements
    - Interactive and Gamified eBooks

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