

MODEL SP-150

NO.

# LINCOLN

## ARC WELDER

### IDEALARC® SP

#### WARNING

1. Read and understand all instructions before using this equipment.  
2. Do not touch the electrode holder or electrode when the unit is on.  
3. Do not touch the electrode holder or electrode when the unit is on.  
4. Do not touch the electrode holder or electrode when the unit is on.  
5. Do not touch the electrode holder or electrode when the unit is on.  
6. Do not touch the electrode holder or electrode when the unit is on.  
7. Do not touch the electrode holder or electrode when the unit is on.  
8. Do not touch the electrode holder or electrode when the unit is on.  
9. Do not touch the electrode holder or electrode when the unit is on.  
10. Do not touch the electrode holder or electrode when the unit is on.



WIRE FEED  
CIRCUIT BREAKER  
PRESS TO RESET



SPOTWELD TIME  
1/4 TO 1/2 SEC.

WELD MODE  
SELECTOR  
SWITCH

SPOT

SEAM

STITCH

STITCH ON TIME  
1/4 TO 1/2 SEC.

STITCH OFF TIME  
1/4 TO 1/2 SEC.

THE LINCOLN ELECTRIC COMPANY  
CLEVELAND, OHIO U.S.A.

3 Year  
WARRANTY

# Lincoln Idealarc Sp 150 Mig Welder Manual

**L Towne**



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