

QUALITY CONTROL PLAN

QUALITY CONTROL PLAN

Order: MODEL		Drawing No.:				Control No.: RJ/GEN/QAP-043			
Part No: As per drawing		Part Name: GENERATOR STATOR FRAME				Dt. 10.06.211			
QC Flow Chart		Type : Project Items		Project Name : Generator Stator Frame			Ref. Doc.: Nil		
Sr. No.	Manufacturing and Inspection Process	Control Item	Relevant Document And Procedure	Frequency	Supplier	L&T MHI TG	QC Sign	Quality Record	Remarks
T-Side Block Assy (A42B327)									
1	Receiving inspection and material conformation	Mill Sheet Visual & Dimension	Purchase Specification As per drawing IV Standard	100%	W	R/W		Mill TC, Material identification record	All plates shall be UT tested as mentioned in IV std. & identification (P. No etc. must be there)**
2	Fit-up & marking inspection	Groove shape, Angle, Misalignment, Cleaning (Groove Surface)	As per drawing	100%	W	W		Fit Up Report	All line items as per drawing no. A42B327 shall be inspected at this stage.
3	Welding	Welder, Welding electrode, Preheating, Current/voltage	ASME Sec. IX A3SG107 A-KOSHI-804702	100%	W	—		—	Welding spatters, under cut etc. must not be there.
4	PT test of completed weld	Flaw detection method, Situation of flaw detection surface	A-SIKI-ROWB007	100%	W	W		PT Report	For PT, Solvent removal method shall be applied
5	Dimensional & visual inspection	Visual, Dimension, Surface roughness	As per drawing	100%	W	W		Dimensional Report	

Janitorial Quality Control Plan

Steven Langer



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The Navy Needs to Strengthen Facilities Construction and Maintenance Contracting Practices and Management Controls United States. General Accounting Office,1985 **Decisions and Orders of the National Labor Relations Board** United States. National Labor Relations Board,2008 **Decisions and Orders of the National Labor Relations Board, V. 353, September 8, 2008 Through April 20, 2009** National Labor Relations Board,2010-08-06
Includes the decisions and orders of the Board a table of cases and a cross reference index from the advance sheet numbers to the volume page numbers **California State Plan for Rehabilitation Facilities** California. Department of Rehabilitation,1982 **California State Plan for Rehabilitation Facilities** California. Department of Rehabilitation. Community Resources Development Section,1984 Practicing Infection Control, Hazards Management & Dentistry in the Real World Robert R. Runnells,1989 GAO Documents United States. General Accounting Office,1987 Catalog of reports decisions and opinions testimonies and speeches *Factory Management and Maintenance* ,1957 **Advance Planning and Integrated Control Systems** ,1972 Industrial Engineering George Worthington,1957-07 Commerce Business Daily ,1998-10 **Civil Service Yearbook, 1993** HMSO Books,1993 The 1993 edition of the official guide to the organization staffing and tasks of the Civil Service and Next Steps Agencies Improvements include an appendix of abbreviations and acronyms used for individual departments agencies and other organizations and more departmental fax numbers Dental Clinics of North America ,1991 **California state plan for rehabilitation facilities, 1979/80 pt. 2** California. Dept. of Rehabilitation,1977 *California state plan for rehabilitation facilities, 1981/82 pt. 2* California. Dept. of Rehabilitation,1977 **Civil Service Yearbook** Great Britain,1992-12 Available Pay Survey Reports Steven Langer,1980 *Research Report* ,1991 The Civil Service Year Book ,1993 **Cost Reduction in the Plant** Lewis R. Zeyher,1965

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