

# MG Midget 1961-1974 Workshop Manual

## Section A.17

### VALVE GUIDES

#### Repairing

Remove the cylinder head as shown in Section A.12.

Remove the appropriate valve and spring as in Section A.14. Rest the cylinder head with its machined face downwards on a clean surface and drive the valve guide downwards into the combustion space with a suitably sized drift. This should take the form of a hardened-steel punch,  $\frac{1}{4}$  in. (25 mm.) in diameter and not less than 4 in. (100 mm.) in length, with a tapering spigot  $\frac{1}{8}$  in. (7.5 mm.) diameter machined on one end for a length of 1 in. (25 mm.) to engage the base of the guide.

#### Building

When fitting new valve guides they should be driven in from the top of the cylinder head. The inlet valve guides must be inserted with the largest diameter at the top, and the exhaust valve guides should have their counterbored ends at the bottom. The valve guides should be driven into the combustion space until they are  $\frac{1}{8}$  in. (25 mm.) above the machined surface of the valve spring seating (see Fig. A.17).

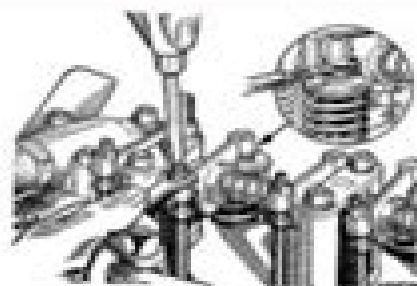


Fig. A.18

Checking and adjusting the valve rocker clearance

to the fully closed position. The clearance must be to the dimensions given in "GENERAL DATA".

To adjust, hold the rocker adjusting screw with a screwdriver and slacken the locknut. Rotate the adjusting screw until the correct clearance is obtained. Tighten the adjusting screw against rotation and lock it in position with the locknut, then recheck the clearance.

To avoid unnecessary turning of the rocker, ensure that the valve being checked is in the fully closed position, check the valve rocker clearance on the following order.

Adjust No. 1 rocker with the following dimensions:

Inlet	Exhaust
0.004 to 0.006 in.	0.004 to 0.006 in.
0.10 to 0.15 mm.	0.10 to 0.15 mm.
0.004 to 0.006 in.	0.004 to 0.006 in.
0.10 to 0.15 mm.	0.10 to 0.15 mm.
0.004 to 0.006 in.	0.004 to 0.006 in.
0.10 to 0.15 mm.	0.10 to 0.15 mm.

Fig. A.19

### DISTRIBUTOR DRIVING SPINDLE

#### Repairing

Remove the distributor as detailed in Section B.5.

Take out the screw securing the distributor housing to the cylinder block and withdraw the housing.

Insert a  $\frac{1}{8}$  in. (3 mm.) bolt approximately  $\frac{1}{2}$  in. (50 mm.) long into the tapered end of the distributor drive spindle and withdraw the spindle.

#### Building

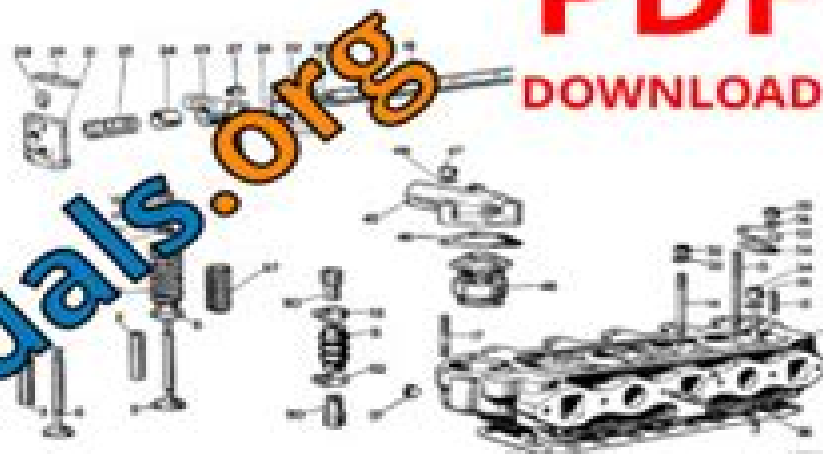
Turn the crankshaft until No. 1 piston is at T.D.C. on its compression stroke. When the valves on No. 4 cylinder are "rocking" (i.e. almost just closing and just just

A.19

## THE CYLINDER HEAD AND VALVE GEAR



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## THE ENGINE INTERNAL COMPONENTS

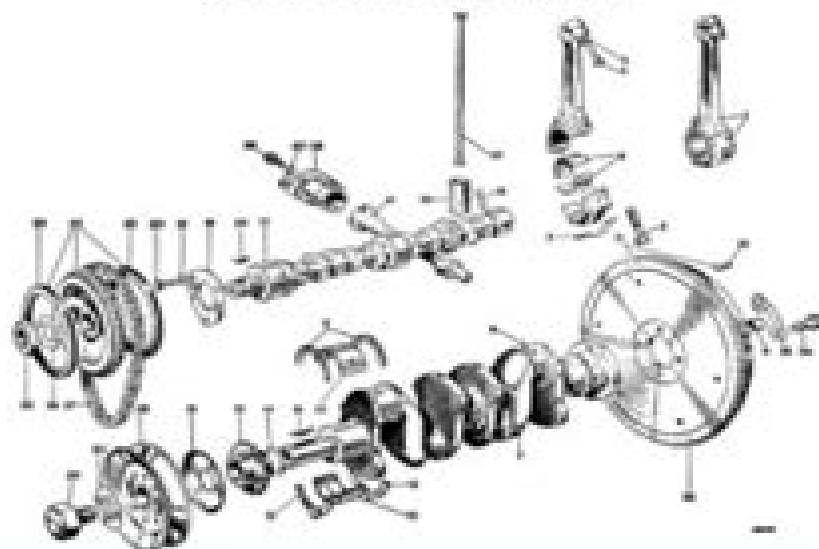


Fig. A.20

Valve seat machining dimensions

### Valve Seater

- |                    |                    |
|--------------------|--------------------|
| 1. Inlet (2)       | 1. Exhaust (2)     |
| 0.004 to 0.006 in. | 0.004 to 0.006 in. |
| 0.10 to 0.15 mm.   | 0.10 to 0.15 mm.   |
| 0.004 to 0.006 in. | 0.004 to 0.006 in. |
| 0.10 to 0.15 mm.   | 0.10 to 0.15 mm.   |
| 0.004 to 0.006 in. | 0.004 to 0.006 in. |
| 0.10 to 0.15 mm.   | 0.10 to 0.15 mm.   |

Cylinder block (2) (100 to 120 mm.)

Cylinder head (2) (100 to 120 mm.)



# Midget 150workshop Manual

**RC Schank**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.



## **Midget 150workshop Manual:**



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